

ISO9001 & ISO14001 & TS16949 **CHILISIN ELECTRONICS CORP.****Lead-Free & RoHs Compliance!!****SPECIFICATION FOR APPROVAL**

**CUSTOMER :** EL TECH

**CUSTOMER P/N :**

**OUR DWG No :** CE1-380047

**QUANTITY :** X Pcs. **DATE :** 2012/8/14

**ITEM :** SCDS127T-221M-N0.95A

**SPECIFICATION  
ACCEPTED BY:**

<b>COMPONENT ENGINEER</b>	
<b>ELECTRICAL ENGINEER</b>	
<b>MECHANICAL ENGINEER</b>	
<b>APPROVED</b>	
<b>REJECTED</b>	

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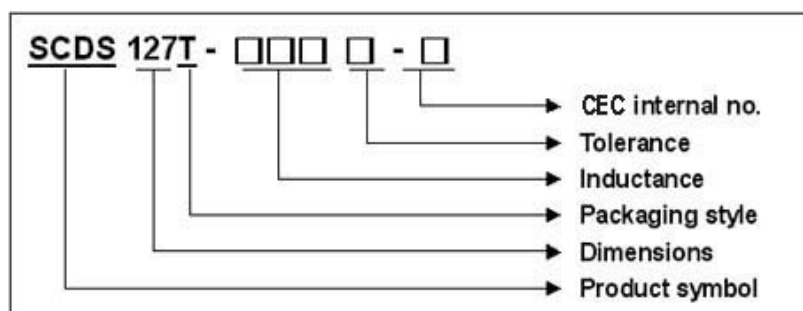


ISO9001 & ISO14001 & TS16949 **CHILISIN ELECTRONICS CORP.**

## SCDS127T Series Specification

**1** Scope: This specification applies to SMD POWER CHOKE

**2** Part Numbering: Product Identification



**3** Rating:

Operating Temperature:  $-40^{\circ}\text{C} \sim 105^{\circ}\text{C}$  (Including self - temperature rise)

Storage Temperature: Under  $25^{\circ}\text{C}$  , Humidity < 75% RH

**4** Marking:



**Ex : SCDS127T-221M-N0.95A**

**Marking : 221**

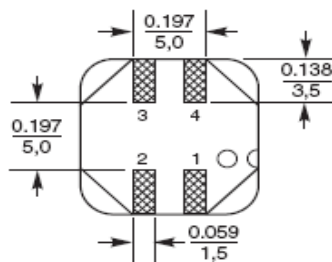
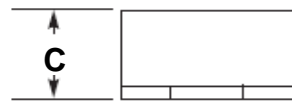
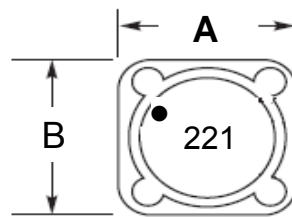
**Marking color : Black**

**5** Standard Testing Condition

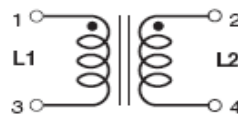
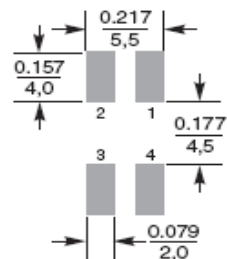
	Unless otherwise specified	In case of doubt
Temperature	Ordinary Temperature(15 to 35°C)	20±2°C
Humidity	Ordinary Humidity(25 to 85% RH)	60 to 70 % RH

## SCDS127T Series Specification

### 6 Configuration and Dimensions:



#### Recommended Land Pattern



#### Dimenions in mm

TYPE	A	B	C
SCDS127	12.5 <sup>+0</sup>	12.5 <sup>+0</sup>	8.0 <sup>+0</sup>

### 7 ELECTRICAL CHARACTERISTICS :

Part No.	L1(1&3), L2(2&4) (uH)	Test Freq.	RDC(L1,L2) (mΩ)Max.	DC Current(parallel/ 1-2,3-4) (A)Max.
SCDS127T-221□-N0.95A	220±20%	10 KHz,0.1 V	805	0.95

NOTE: □-tolerance M=±20% / T =±30% / N=+40% -20%

1.Operating temperature range - 4 0℃ ~ 1 0 5℃(Including self - temperature rise)

2.Isat:Inductance drop = 25% typ.

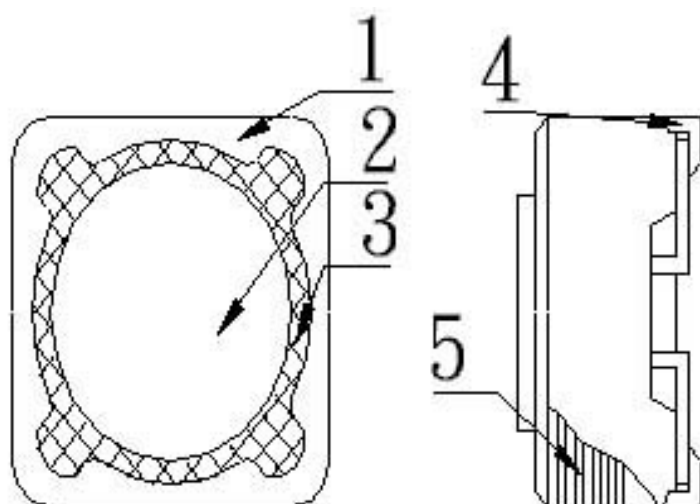
3.IRMS:Δ≤ 40℃

"-N" FOR COMPLETELY LEAD FREE TYPE(INCLUDING FERRITE BODY & SOLDER)

## SCDS127T Series Specification

### 8 SCDS127T Series

#### 8.1 Construction:



#### 8.2 Material List:

ITEM	PART	DESCRIPTION	SUPPLIES
1	CORE	FERRITE	CHILISIN
2	CORE	FERRITE	CHILISIN
3	EPOXY		WELLS
4	TERMINAL	TERMINAL COPPER	CHILISIN
5	WIRE	MAGNET WIRE	



## SCDS127T Series Specification

### 9 Reliability Of Ferrite Wire Wound Power Inductor

#### 1-1.Mechanical Performance

No	Item	Specification	Test Method
1-1-1	Vibration	Appearance: No damage Inductance: within $\pm 10\%$ of initial value	Test device shall be soldered on the substrate Oscillation Frequency: 10 to 55 to 10Hz for 1min Amplitude: 1.5mm Time: 2hrs for each axis (X, Y & Z), total 6hrs
1-1-2	Resistance to Soldering Heat	Appearance: No damage	Pre-heating: 150°C, 1min Solder Composition: Sn/Ag3.0/Cu0.5 Solder Temperature: 260 $\pm 5^\circ\text{C}$ Immersion Time: 10 $\pm 1$ sec
1-1-3	Solder ability	The electrodes shall be at least 95% covered with new solder coating	Pre-heating: 150°C, 1min Solder Composition: Sn/Ag3.0/Cu0.5 Solder Temperature: 245 $\pm 5^\circ\text{C}$ Immersion Time: 4 $\pm 1$ sec
1-1-4	Resistance to solvent	There must be no change in appearance or obliteration of marking.	Inductors must withstand 6 minutes of alcohol or water.

#### 1-2.Environmental Performance

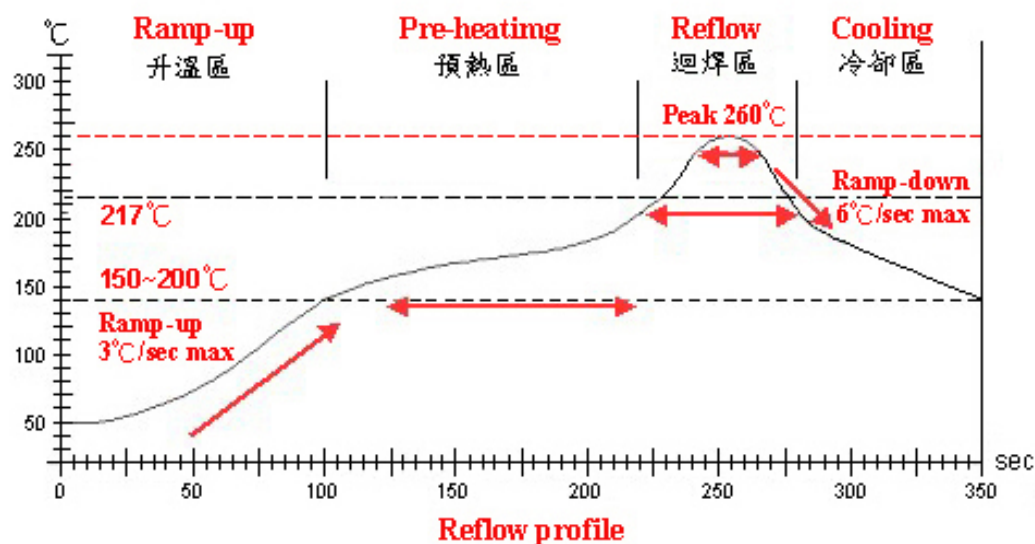
No	Item	Specification	Test Method															
1-2-1	Temperature Shock	Appearance: No damage Inductance: within±10% of initial value	10 cycles (Air to Air) 1 cycles shall consist of: 30 minutes exposure to −55 ℃ 30 minutes exposure to 125 ℃ 15 seconds maximum transition between temperatures															
1-2-2	Temperature Cycle		One cycle: <table><tr><th>Step</th><th>Temperature (℃)</th><th>Time (min)</th></tr><tr><td>1</td><td>−40±3</td><td>30</td></tr><tr><td>2</td><td>25±2</td><td>3</td></tr><tr><td>3</td><td>105±3</td><td>30</td></tr><tr><td>4</td><td>25±2</td><td>3</td></tr></table>	Step	Temperature (℃)	Time (min)	1	−40±3	30	2	25±2	3	3	105±3	30	4	25±2	3
Step	Temperature (℃)		Time (min)															
1	−40±3		30															
2	25±2		3															
3	105±3	30																
4	25±2	3																
1-2-3	Humidity Resistance	Total: 100cycles Measured after exposure in the room condition for 24hrs																
1-2-4	Heat Life	Temperature: 40±2℃ Relative Humidity: 90 ~ 95% Time: 1000hrs Measured after exposure in the room condition for 24hrs																
1-2-5	Cold Resistance	Temperature: 85±3℃ Relative Humidity: 20% Applied Current: Rated Current Time: 1000hrs Measured after exposure in the room condition for 24hrs																
			Temperature: −40±3℃ Relative Humidity: 0% Time: 1000hrs Measured after exposure in the room condition for 24hrs															



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CHILISIN ELECTRONICS CORP.

## SCDS127T Series Specification



Lead-Free(LF) 標準溫度分析範圍

Refer to J-STD-020C

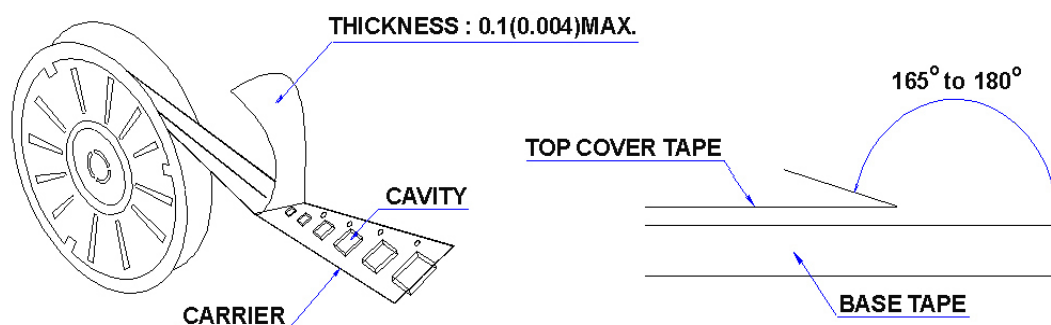
管制項目 Item.	升温區 Ramp-up	預熱區 Pre-heating	迴焊區 Reflow	Peak Temp	冷卻區 Cooling
溫度範圍 Temp.scope	R.T. ~ 150°C	150°C ~ 200°C	217°C	260±5°C	Peak Temp. ~ 150°C
標準時間 Time spec.	—	60 ~ 180 sec	60 ~ 150 sec	20 ~ 40 sec	—
實際時間 Time result	—	75 ~ 100 sec	90 ~ 120 sec	20 ~ 35 sec	—

## SCDS127T Series Specification

### 11 PACKAGING

#### 11.1 Packaging -Cover tape

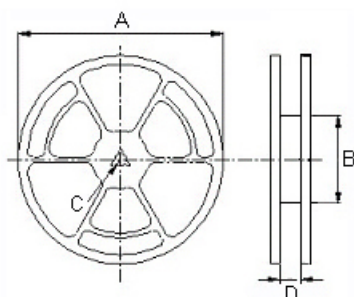
The force for tearing off cover tape is 10 to 130 grams in the arrow direction.



#### 11.2 Packaging Quantity

TYPE	BULK	PCS/REEL
SCDS62	✓	1500
SCDS64	✓	1000
SCDS73	✓	1600
SCDS74	✓	1000
SCDS124	✓	500
SCDS125	✓	600
SCDS127	✓	500

#### 11.3 Reel Dimensions



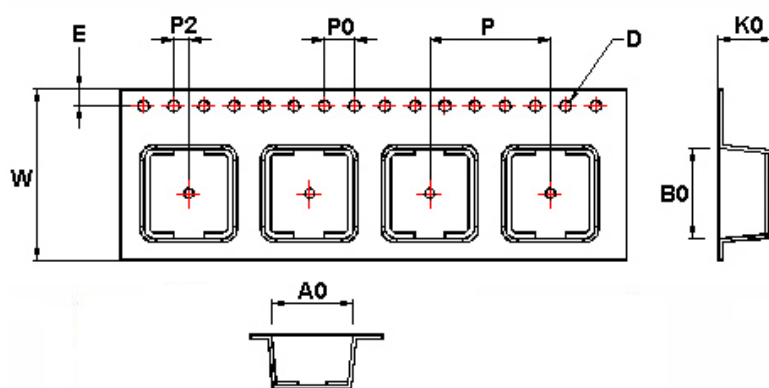
Reel Dimesions : m/m

TYPE	A	B	C	D
SCDS62	330	100	13	17.4
SCDS64	330	100	13	17.4
SCDS73	330	100	13	17.4
SCDS74	330	100	13	17.4
SCDS124	330	100	13	24.4
SCDS125	330	100	13	24.4
SCDS127	330	100	13	24.4

## SCDS127T Series Specification

### 11 PACKAGING

#### 11.4 Tape Dimensions in mm



TYPE	A0	B0	K0	D	E	W	P	P0	P2
SCDS127	12.6	12.6	8.7	1.55	1.75	24	16	4	2

### 12 Note:

1. Please make sure that your product is has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Do not knock nor drop.
3. All the items and parameters in this product specification have been prescribed on the premise that our product is used for the purpose, under the condition and in the environment agreed upon between you and us. You are requested not to use our product deviating from such agreement.
4. Please keep the distance between transformer/coil and other components (refer to the standard IEC 950)





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## SCDS127T Series Specification

13 Curve:

SCDS127T-221M-N0.95A(parallel)

