

VI TELEFILTER

Filter Specification

TFS 70H37 1/5

Measurement condition

Ambient temperature: 23 °C
 Input power level: 0 dBm
 Terminating impedances : for input: 50 Ω || 0 pF
 for output: 50 Ω || 0 pF

Remark:

Reference level for the relative attenuation a_{rel} of the TFS 70H37 is the insertion loss. The insertion loss a_0 is defined as the insertion loss at the nominal frequency f_1 . The centre frequency f_c is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_0 . The temperature coefficient of frequency Tc_f is valid for both the reference frequency f_c and the frequency response of the filter on the operating temperature range.

D a t a		typ. value		tolerance/limit		
Insertion loss (Reference level)	a _e	23,0	dB	max.	24,0	dB
Centre frequency at ambient temperature	f _c	-		70,0 ±	0,12	MHz
Nominal frequency	f _N	-		70,0		MHz
Passband	PB	-		f _c ±	5,35	MHz
Passband variation	p-p	0,5	dB		0,8	dB
1 dB bandwidth	BW	11,60	MHz	min.	11,0	MHz
3 dB bandwidth	BW	12,05	MHz	min.	12,0	MHz
40 dB bandwidth	BW	13,80	MHz	max.	14,2	MHz
Relative attenuation	a _{rel}					
f _cf _C ± 5,35 MHz		-		max.	0,8	dB
f _c ± 5,35 MHzf _C ± 5,5 MHz		-		max.	1	dB
f _c ± 5,5 MHzf _C ± 6,0 MHz		-		max.	3	dB
f _c ± 7,1 MHzf _C ± 10,0 MHz		58	dB	min.	40	dB
f _c ± 10,0 MHzf _C ± 20,0 MHz		60	dB	min.	55	dB
Phase linearity in PB (p-p)		2,8		° max.	4	
Average group delay in PB		1,95	µs	max.	2,5	µs
Group delay variation in PB (p-p)		40	ns	max.	70	ns
Operating temperature		-		- 20..... + 70		°C
Storage temperature range		-		- 25..... + 85		°C
Temperature coefficient of frequency (Tc _f)		-75	ppm/K	-		
Frequency deviation of f _C over temperature T:		Δf _C (Hz) = Tc _f (ppm/K) x (T - T _A) x f _{CAT} (MHz)				

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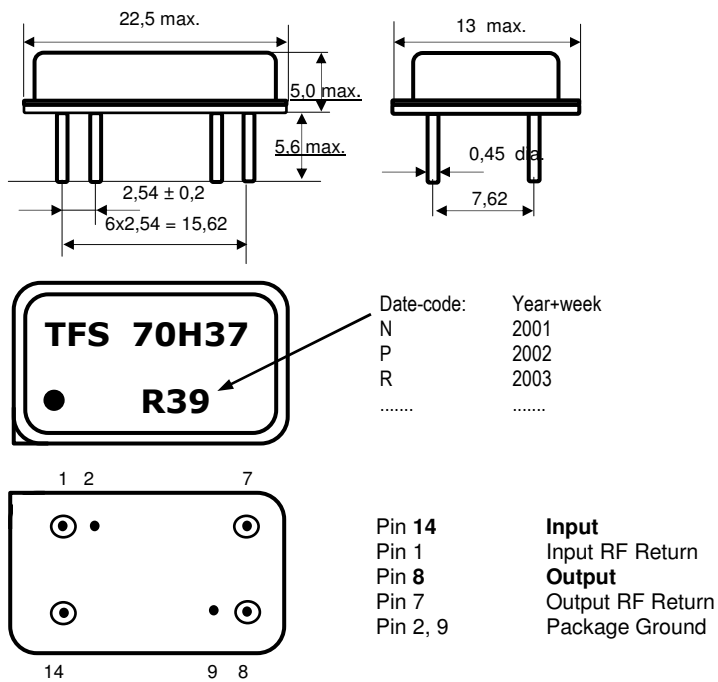
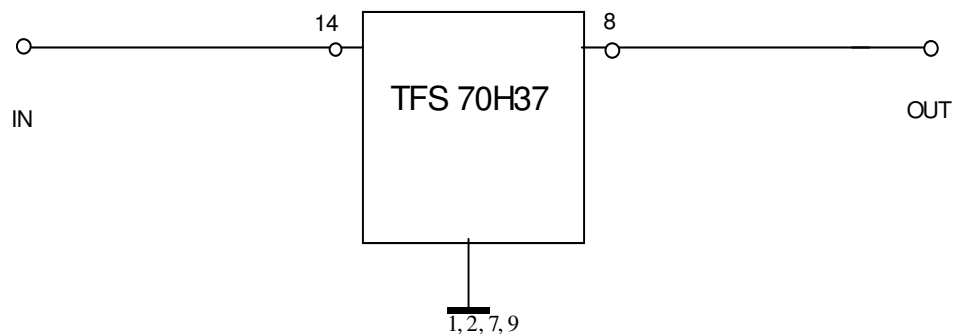
checked / approved:

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Construction, pin configuration and 50 Ω - matching network

(All dimensions in inch)

**50 Ohm test circuit**

Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125 °C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions, please refer to the attached "Air reflow temperature conditions" on page 4;

VI TELEFILTER**Filter Specification****TFS 70H37 5/5****Air reflow temperature conditions**

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

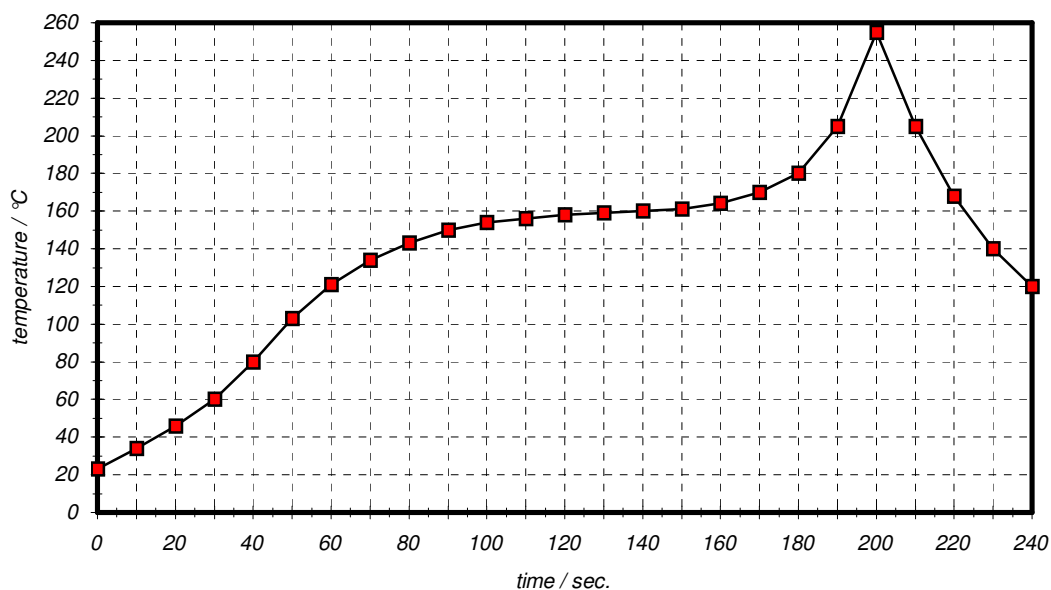
Air reflow profile

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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VI TELEFILTER**Filter Specification****TFS 70H37 6/5****History**

version	reason of changes	name	date
1.0	generate specification	Pfeiffer	15.03.2002
1.1	relative attenuation $f_C \pm 5,35$ MHz corrected	Pfeiffer	25.09.2003

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