

VI TELEFILTER

Filter specification

TFS 456G

1/5

Measurement condition

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	550 Ω	-2,5 pF
Output:	650 Ω	-2,3 pF

Characteristics

Remark:

The reference level for the relative attenuation a_{rel} of the TFS 456G is the minimum of the pass band attenuation. This value is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 456,0 MHz without any tolerance. The values of relative attenuation a_{rel} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value	tolerance / limit
Insertion loss (reference level)	$a_e = a_{min}$	8,8 dB	max. 10,0 dB
Nominal frequency	f_N	-	456,0 MHz
Passband		-	$f_N \pm 1,7$ MHz
Pass band ripple		0,3 dB	max. 1,0 dB
Relative attenuation	a_{rel}		
$f_N - 1,7$ MHz ... $f_N + 1,7$ MHz		0,5 dB	max. 1 dB
$f_N - 1,85$ MHz ... $f_N + 1,85$ MHz		1,5 dB	max. 3 dB
$f_N \pm 3,35$ MHz ... $f_N \pm 36$ MHz		45 dB	min. 40 dB
$f_N \pm 36$ MHz ... $f_N \pm 96$ MHz		60 dB	min. 50 dB
$f_N \pm 96$ MHz ... $f_N \pm 200$ MHz		65 dB	min. 40 dB
$f_N - 455$ MHz ... $f_N - 200$ MHz		70 dB	min. 30 dB
$f_N + 200$ MHz ... $f_N + 490$ MHz		60 dB	min. 30 dB
Absolute Group Delay	at f_N	0,6 μs	max. 3,0 μs
Group delay ripple		100 ns	max. 250 ns
Return loss within PB		13 dB	min. 10 dB
Input power level		-	max. 10 dBm
Operating temperature range	OTR	-	- 40 °C ... + 85 °C
Storage temperature range		-	- 45 °C ... + 85 °C
Frequency inversion temperature		20 °C	-
	TC_f^{**}	-0,04 ppm/K ²	

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}^2) \times (T - T_0)^2 \times f_{cat}(\text{MHz})$.

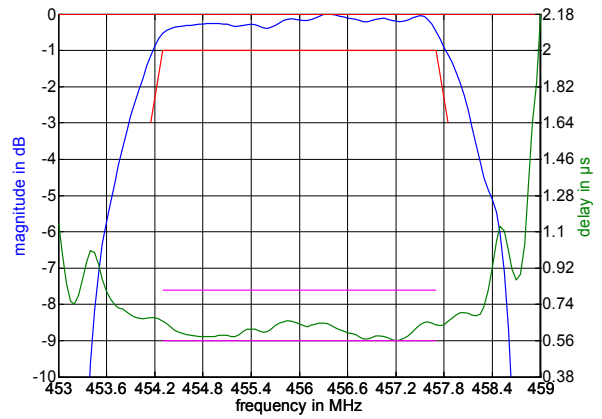
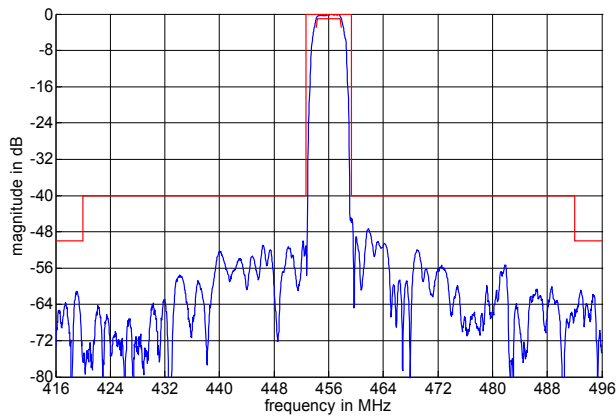
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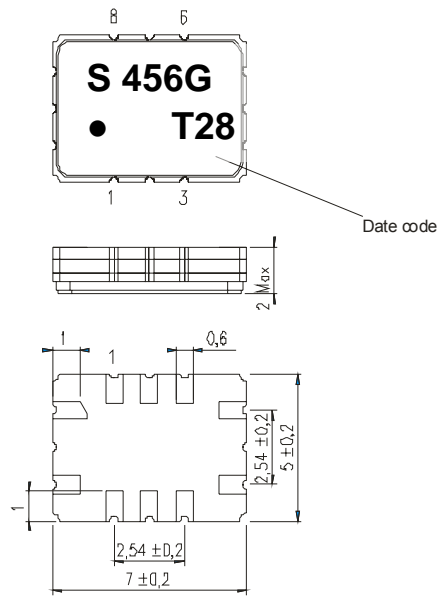
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Filter characteristic



Construction and pin connection

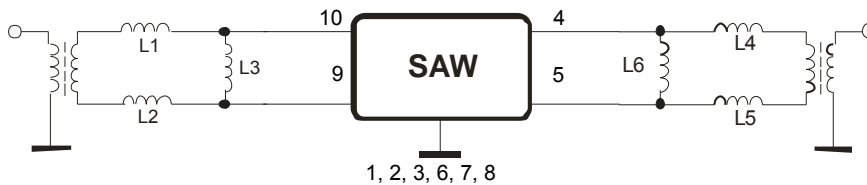
(All dimensions in mm)



- 1 Ground
- 2 Ground
- 3 Ground
- 4 Output
- 5 Output
- 6 Ground
- 7 Ground
- 8 Ground
- 9 Input
- 10 Input

Date code: Year + week
 T 2005
 U 2006
 V 2007
 ...

200 Ohm Test circuit



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Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

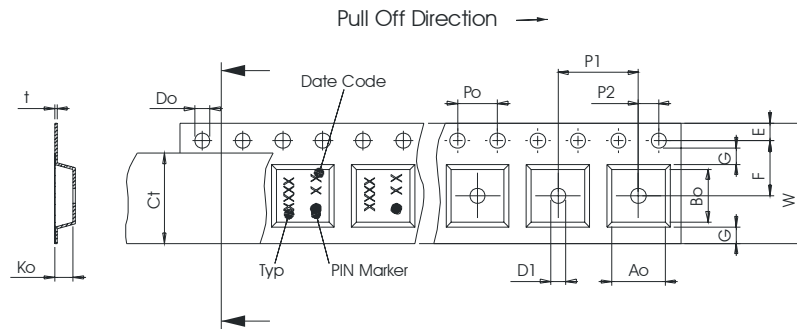
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel: 3000
reel of empty components at start: min. 300 mm
reel of empty components at start including leader: min. 500 mm
trailer: min. 300 mm

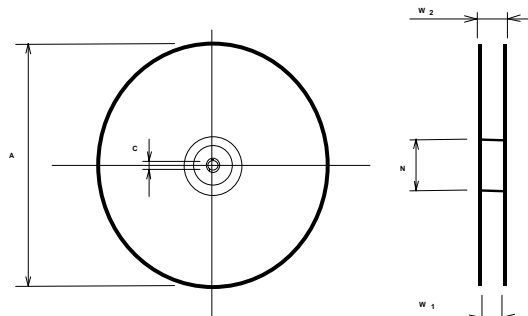
Tape (all dimensions in mm)

- W : 16,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 7,50 ± 0,1
- G(min) : 0,60
- P2 : 2,00 ± 0,1
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 5,50 ± 0,1
- Bo : 7,50 ± 0,1
- Ct : 13,5 ± 0,1



Reel (all dimensions in mm)

- A : 330
- W1 : 16,4 +2/-0
- W2(max) : 22,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	Strehl	06.08.2004
1.1	- Added source and load impedance of 200 Ω - Added maximum input power level 10 dBm	Strehl	12.08.2004
1.2	limit for insertion loss changed to 10,0 dB	Pfeiffer	03.09.2004
1.3	- typical values, filter characteristic and terminating impedance added - air reflow temperature conditions modified	Pfeiffer	01.02.2005
1.4	- typical values corrected	Pfeiffer	14.07.2005

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