

Vectron International

Filter specification

TFS 455A1

1/5

Measurement condition

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

Characteristics

Remark:

The reference level for the relative attenuation a_{rel} of the TFS 455A1 is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_c is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed at 455,0 MHz without any tolerance. The given values for both the relative attenuation a_{rel} and the group delay ripple have to be achieved at the frequencies given below even if the centre frequency f_c is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_c .

D a t a		typ. value		tolerance / limit		
Insertion loss (reference level)	a_e	1,35	dB	max.	2,8	dB
Nominal frequency	f_N	-			455,0	MHz
Centre frequency	f_c	455	MHz		-	
Passband at 23°C	PB	-		f_N	± 2,5	MHz
Bandwidth at 23°C 2,8 dB	BW	7,8	MHz	min.	5	MHz
Relative attenuation	a_{rel}					
$f_N - 10,0$ MHz ... $f_N - 105$ MHz		39	dB	min.	25	dB
$f_N - 105$ MHz ... $f_N - 454,7$ MHz		40	dB	min.	30	dB
$f_N + 8,0$ MHz ... $f_N + 12,5$ MHz		42	dB	min.	30	dB
$f_N + 12,5$ MHz ... $f_N + 845$ MHz		30	dB	min.	25	dB
$f_N + 845$ MHz ... $f_N + 1200$ MHz		22	dB	min.	15	dB
$f_N + 1200$ MHz ... $f_N + 1545$ MHz		7	dB	min.	5	dB
Input power level				max.	25	dBm
Operating temperature range	OTR	-			- 10 °C ... + 85 °C	
Storage temperature range		-			- 45 °C ... + 90 °C	
Temperature coefficient of frequency	TC_f *	-32	ppm/K		-	

*) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T0}(\text{MHz})$.

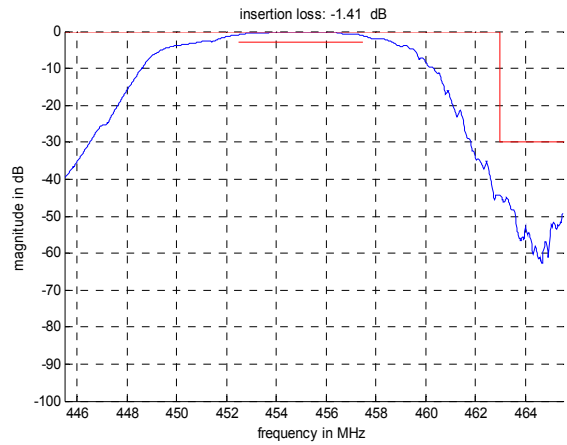
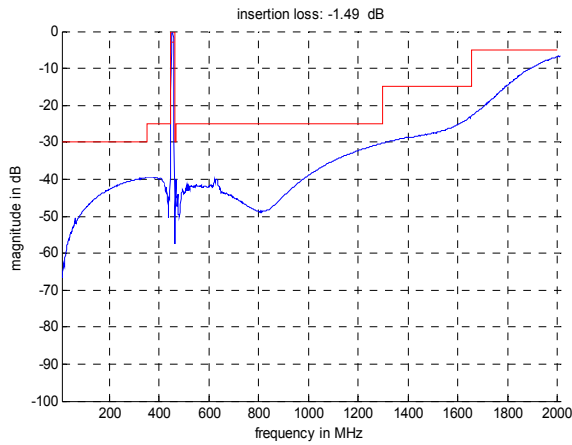
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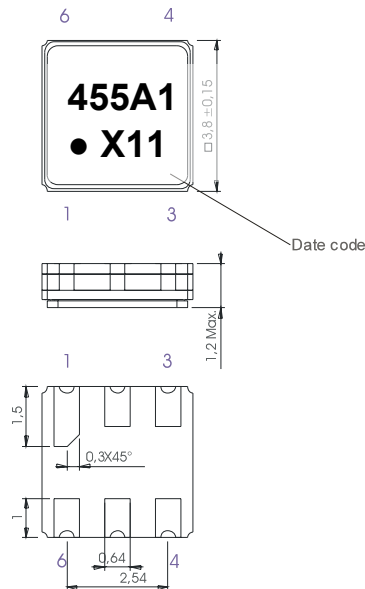
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Filter characteristic



Construction and pin connection

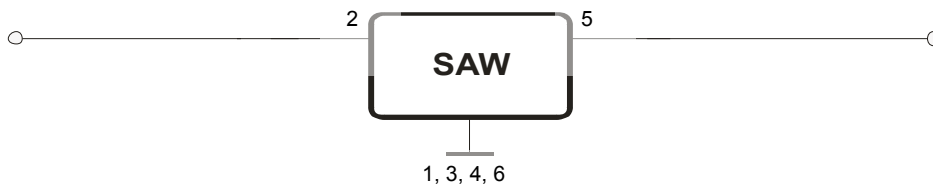
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Output
- 6 Ground

Date code: Year + week
 X 2009
 A 2010
 B 2011
 ...

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

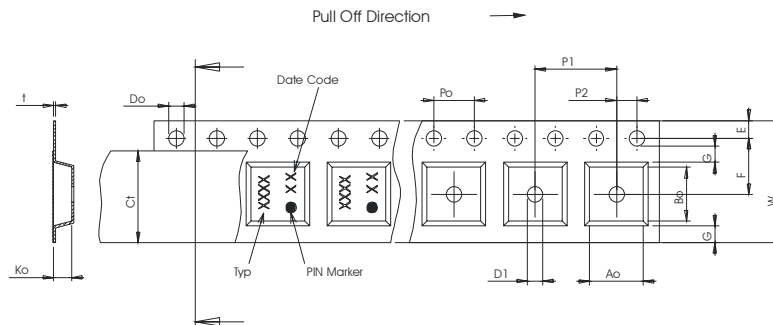
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

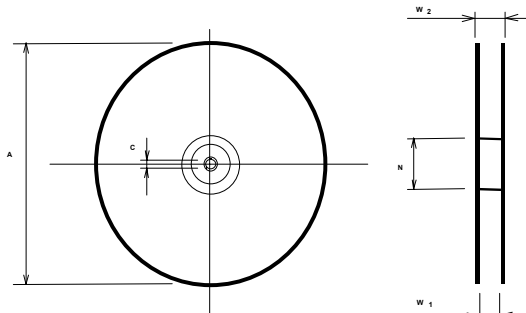
Tape (all dimensions in mm)

- W : 12,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 5,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 4,30 ± 0,1
- Bo : 4,30 ± 0,1
- Ct : 9,5 ± 0,1



Reel (all dimensions in mm)

- A : 330
- W1 : 12,4 +2/-0
- W2(max) : 18,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

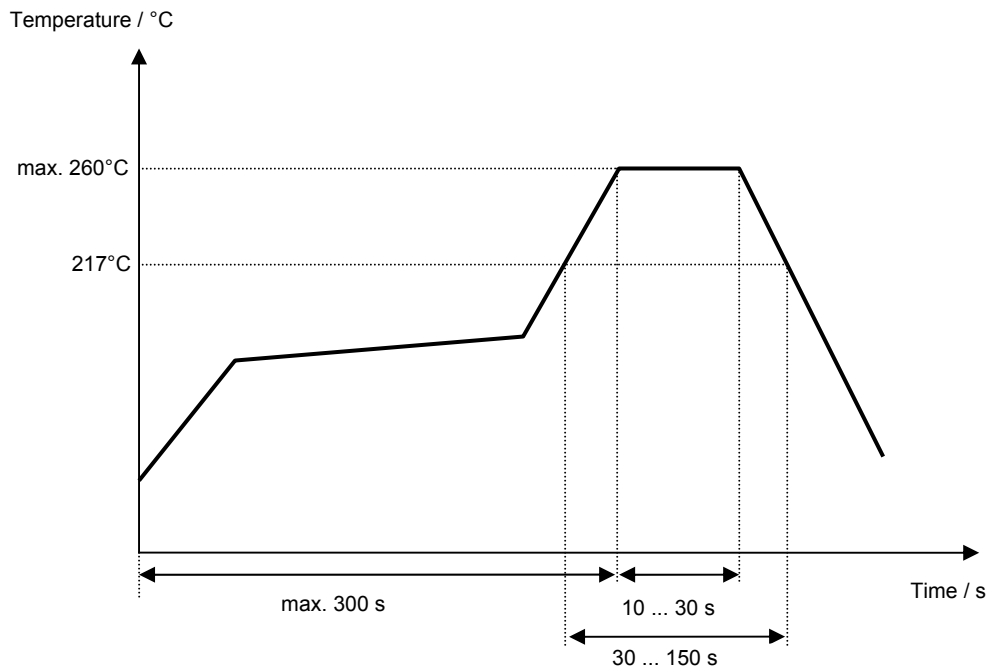
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History

Version	Reason of Changes	Name	Date
1.0	- Generation of Filter specification	Dr. Sabah	30.09.2003
1.1	- Correct pin connection - Add filter characteristic and change stability characteristics	Strehl	19.03.2008
1.2	- Change attenuation and filter characteristic	S. Channaa	12.03.2009