

VI TELEFILTER**Filter specification****TFS 451A****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Source impedance	75	Ω
Load impedance	75	Ω
Terminating impedance: *		
Input:	205 Ω	-2,5 pF
Output:	205 Ω	-2,5 pF

Characteristics

Remark:

The minimum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 451,25 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit		
Insertion loss	a_e	1,8	dB	max.	3	dB
		-				
Nominal frequency	f_N	-			451,25	MHz
Pass band	PB	-		f_N	$\pm 45,5$	kHz
Amplitude ripple	p-p	0,3	dB	max.	1	dB
Absolute attenuation	a_{abs}					
$f_N - 441,0$ MHz ... $f_N - 4,25$ MHz		49	dB	min.	40	dB
$f_N - 4,25$ MHz ... $f_N - 1,25$ MHz		40	dB	min.	35	dB
$f_N + 1,75$ MHz ... $f_N + 4,75$ MHz		41	dB	min.	20	dB
$f_N + 4,75$ MHz ... $f_N + 548,0$ MHz		42	dB	min.	40	dB
Operating temperature range	OTR	-		-20°C ... + 70 °C		
Storage temperature range		-		-40°C ... + 85° C		
Frequency inversion temperature		28	C°	-		
Temperature coefficient of frequency	TC_f **	-0,034	ppm/K ²	-		

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

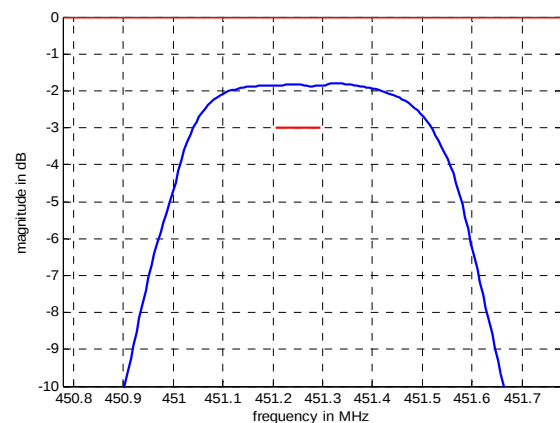
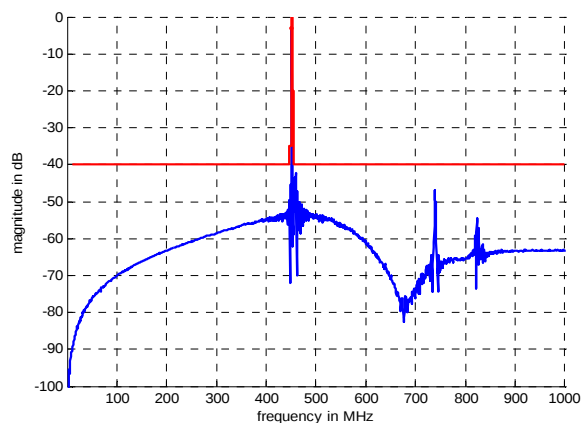
**) $\Delta f_c(\text{Hz}) = TC_f(\text{ppm/K}^2) \times (T - T_0)^2 \times f_{CAT}(\text{MHz})$.

generated:

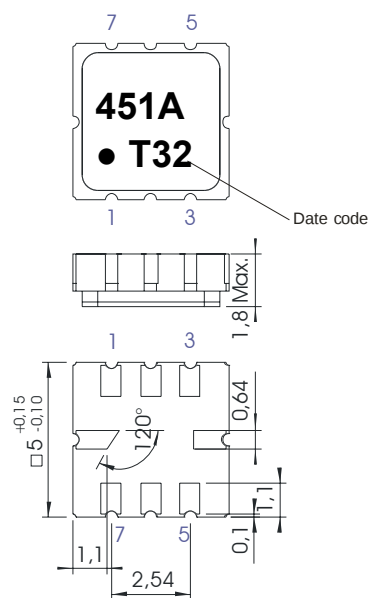
checked / approved:

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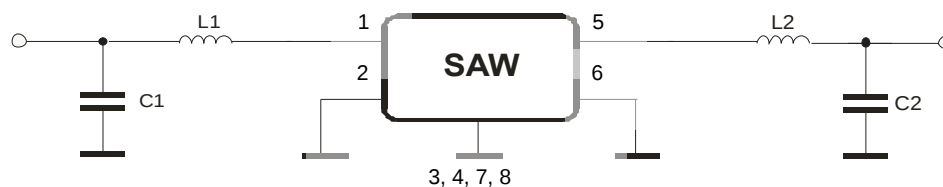
VI TELEFILTER**Filter specification****TFS 451A****2/5****Filter characteristic****Construction and pin connection**

(All dimensions in mm)



- | | |
|---|------------------|
| 1 | Input |
| 2 | Input RF Return |
| 3 | Ground |
| 4 | Ground |
| 5 | Output |
| 6 | Output RF Return |
| 7 | Ground |
| 8 | Ground |

Date code: Year + week
 T 2005
 U 2006
 V 2007
 ...

75 Ω Test circuit

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VI TELEFILTER**Filter specification****TFS 451A****3/5****Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

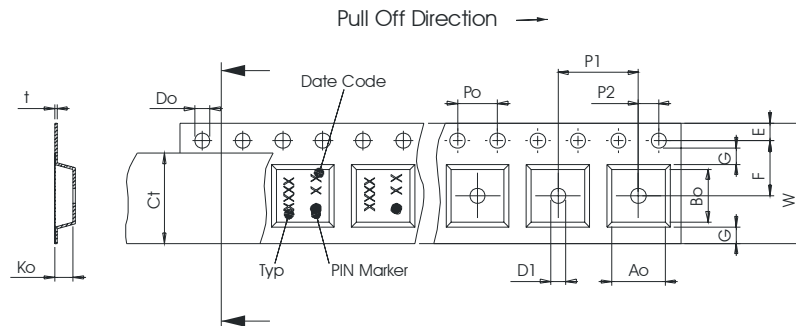
Packing

Tape & Reel: IEC 286 – 3, with exeption of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

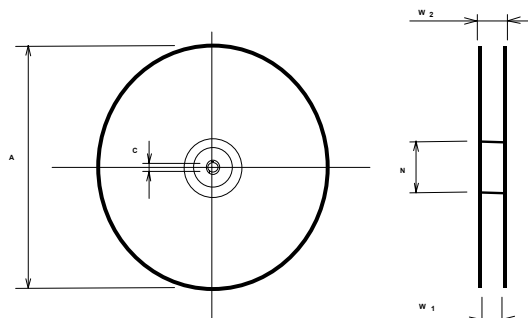
max. pieces of filters peer reel: 3000
reel of empty components at start: min. 300 mm
reel of empty components at start including leader: min. 500 mm
trailer: min. 300 mm

Tape (all dimensions in mm)

W	: 12,00 ± 0,3
Po	: 4,00 ± 0,1
Do	: 1,50 +0,1/-0
E	: 1,75 ± 0,1
F	: 5,50 ± 0,05
G(min)	: 0,75
P2	: 2,00 ± 0,05
P1	: 8,00 ± 0,1
D1(min)	: 1,50
Ao	: 5,30 ± 0,1
Bo	: 5,30 ± 0,1
Ct	: 9,5 ± 0,1

**Reel (all dimensions in mm)**

A	: 330
W1	: 12,4 +2/-0
W2(max)	: 18,4
N(min)	: 50
C	: 13,0 +0,5/-0,2



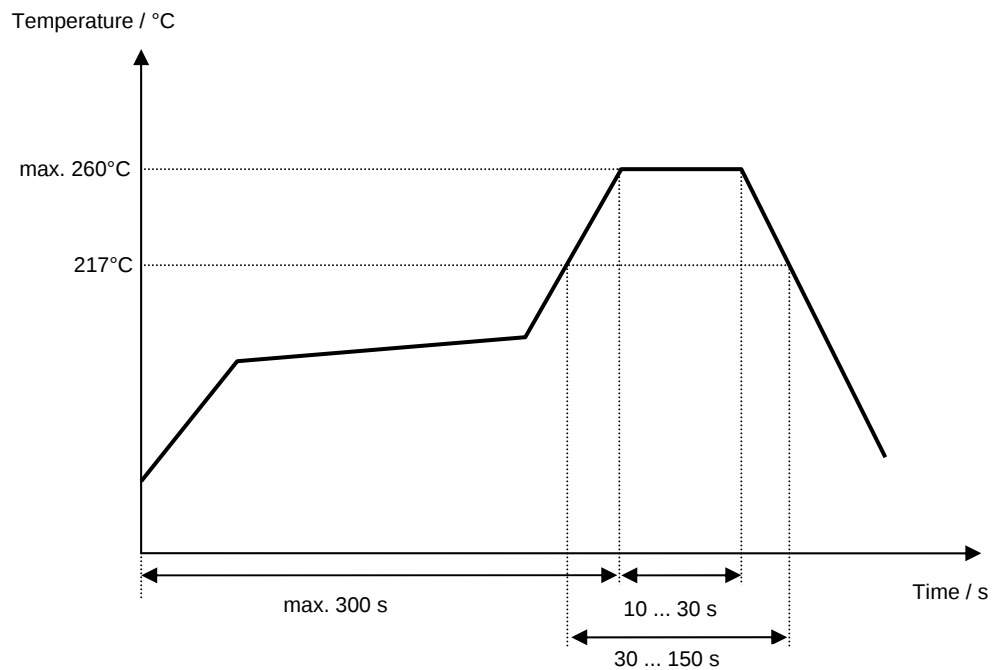
The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile

VI TELEFILTER**Filter specification****TFS 451A****5/5****History**

Version	Reason of changes	Name	Date
1.0	- generate development specification	Steiner	23.12.2004
1.1	- change of absolute attenuation according customer requirement	Sabah	13.01.2005
1.2	-change of rejection in stop band	Sabah	01.02.2005
1.3	- change remark and stability characteristics - add typical values and filter characteristic	Noack	04.05.2005
1.4	- add inversion temperature and temperature coefficient - correct packing (tape and reel) - add filter specification	Noack	10.08.2005

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