

Vectron International**Filter specification****TFS 430C****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

Characteristics**Remark:**

The minimum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 430.0 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit		
Insertion loss	a_e	1.6	dB	max.	4.0	dB
Nominal frequency	f_N	-			430.0	MHz
Passband	PB	-		$f_N \pm$	12.5	kHz
Passband variation		0.04	dB	max.	0.4	dB
Bandwidth						
1	dB	3.1	MHz		-	
3	dB	4.4	MHz		-	
Absolute attenuation	a_{abs}					
$f_N - 429.7$	MHz ... $f_N - 130$	41.5	dB	min.	40	dB
$f_N - 130$	MHz ... $f_N - 45$	38.5	dB	min.	33	dB
$f_N - 45$	MHz ... $f_N - 5$	36	dB	min.	10	dB
$f_N + 5$	MHz ... $f_N + 45$	33	dB	min.	10	dB
$f_N + 45$	MHz ... $f_N + 270$	43	dB	min.	40	dB
$f_N + 270$	MHz ... $f_N + 320$	37.5	dB	min.	30	dB
$f_N + 320$	MHz ... $f_N + 570$	44	dB	min.	40	dB
$f_N + 570$	MHz ... $f_N + 1470$	24	dB	min.	15	dB
Group delay	at f_N	0.22	μs	max.	0.7	μs
Group delay	at f_N at ambient temperature	0.19	μs	max.	0.6	μs
Group delay variation in PB	p-p	4	ns	max.	30	ns
IIP3 *				min.	30	dBm
Input power level				max.	17	dBm
Operating temperature range	OTR			-40 °C ... +85 °C		
Storage temperature range				-55 °C ... +85 °C		
Temperature coefficient of frequency	TC_f^{**}	-33	ppm/K		-	

*) $f_{in1} = 429.98$ MHz; $f_{in2} = 429.99$ MHz; $P_{in} = 0$ dBm $f_{measurement} = 430.0$ MHz

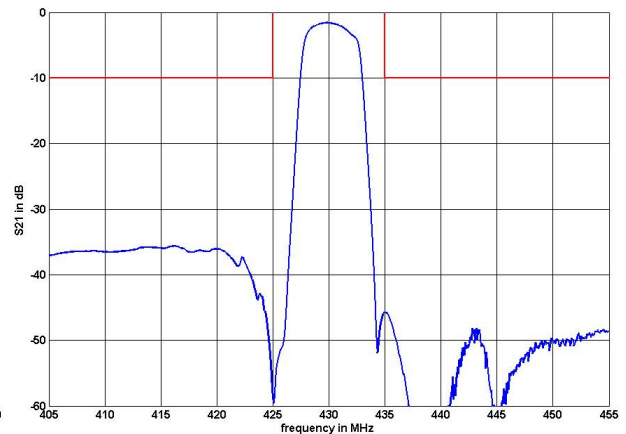
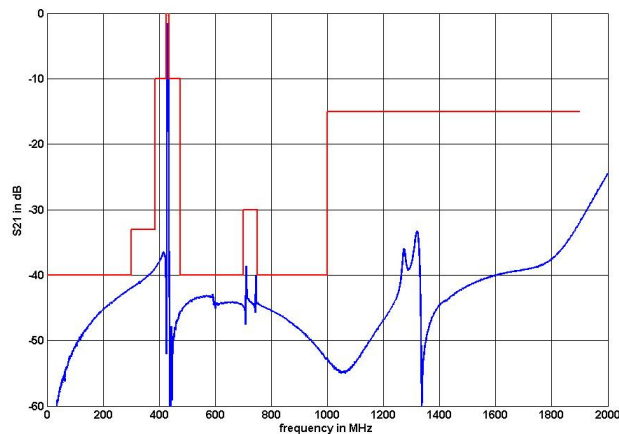
**) $\Delta f_c(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T0}(\text{MHz})$.

Generated:**Checked / Approved:**

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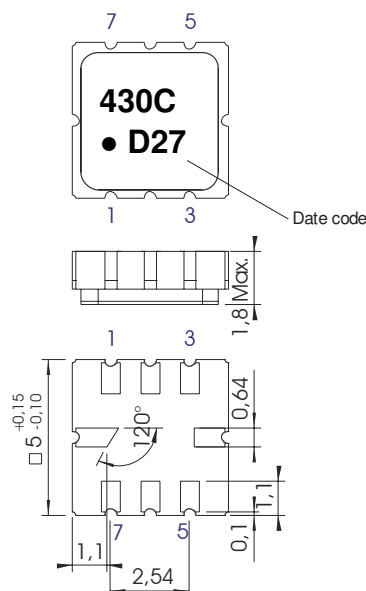
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Filter characteristic



Construction and pin connection

(All dimensions in mm)

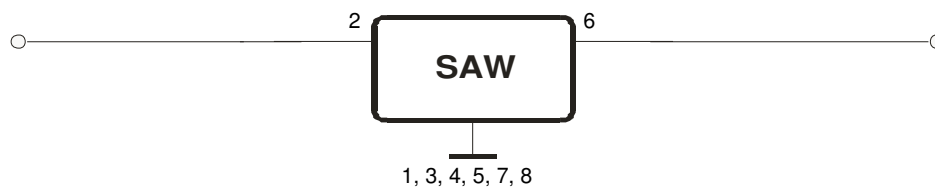


1	Ground
2	Input
3	Ground
4	Ground
5	Ground
6	Output
7	Ground
8	Ground

Date code: Year + week
 D 2013
 E 2014
 F 2015
 ...

Terminations plating: Ni>2μm, Au>0,75μm

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plane, 3 planes;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125 °C / 15 min. each / 100 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

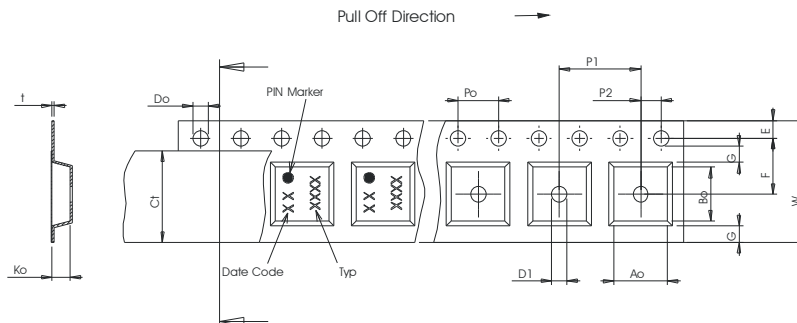
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

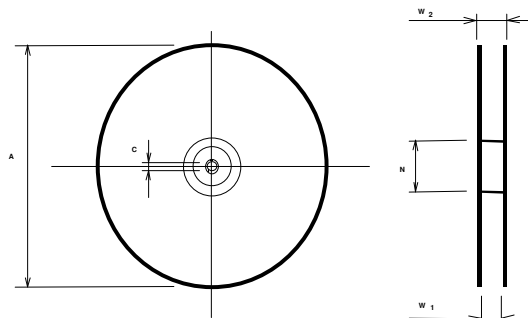
max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

Tape (all dimensions in mm)

W	: 12,00
Po	: 4,00
Do	: 1,50
E	: 1,75
F	: 5,50
G(min)	: 0,75
P2	: 2,00
P1	: 8,00
D1(min)	: 1,50
Ao	: 5,30
Bo	: 5,30
Ct	: 9,2 ± 0,1

**Reel (all dimensions in mm)**

A	: 330
W1	: 12,4 +2/-0
W2(max)	: 18,4
N(min)	: 50
C	: 13,0



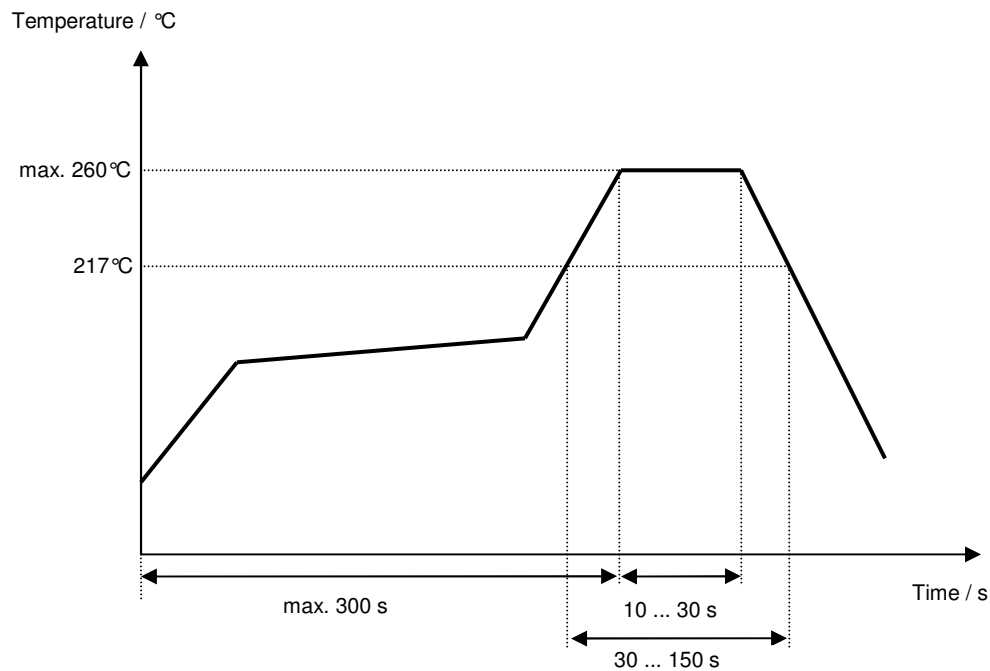
The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile

Vectron International**Filter specification****TFS 430C****5/5****History**

Version	Reason of Changes	Name	Date
1.0	Generation of development specification	Strehl	12.05.2006
1.1	Generation of development specification	Strehl	17.05.2006
1.2	Change Pass band ripple, change attenuation Change Bandwidth, change group delay and variation Add filter characteristic, generation of filter specification	Channaa	05.09.2006
1.3	Change stopband attenuation Change temperature coefficient	Martens	21.11.2006
1.4	Change construction	Strehl	08.12.2006
1.5	Reworking data table to current standard Updating typical values and plots Change tape and reel orientation	S.Springfeldt	05.07.2013

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