

VI TELEFILTER

Filter specification

TFS 345A

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Measurement condition

Ambient temperature: 23 °C
 Input power level: 0 dBm
 Terminating impedance: *
 Input: 194 Ω || -4,6 pF
 Output: 194 Ω || -4,6 pF

Characteristics

Remark:

The reference level for the relative attenuation a_{rel} of the TFS 345 is the minimum of the pass band attenuation. This value is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 345,0 MHz without any tolerance. The values of relative attenuation a_{rel} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit
Insertion loss (reference level)	$a_e = a_{min}$	1,90	dB	max. 3,5 dB
Nominal frequency	f_N	-		345,0 MHz
Centre frequency 3dB	f_C	345,0	MHz	-
Passband	PB			$f_N \pm 0,1$ MHz
Relative attenuation	a_{rel}			
$f_N - 0,06$ MHz ... $f_N + 0,06$ MHz		0,035	dB	max. 2 dB
$f_N - 0,10$ MHz ... $f_N + 0,10$ MHz		0,25	dB	max. 3 dB
$f_N - 0,13$ MHz ... $f_N + 0,13$ MHz		0,40	dB	max. 6 dB
$f_N - 335,0$ MHz ... $f_N - 45,0$ MHz		53	dB	min. 45 dB
$f_N - 45,0$ MHz ... $f_N - 4,0$ MHz		45	dB	min. 40 dB
$f_N - 4,0$ MHz ... $f_N - 1,07$ MHz		22	dB	min. 15 dB
$f_N + 1,10$ MHz ... $f_N + 2,0$ MHz		29	dB	min. 10 dB
$f_N + 2,0$ MHz ... $f_N + 5,0$ MHz		27	dB	min. 20 dB
$f_N + 5,0$ MHz ... $f_N + 105,0$ MHz		47	dB	min. 35 dB
$f_N + 105,0$ MHz ... $f_N + 655,0$ MHz		49	dB	min. 45 dB
Operating temperature range	OTR	-		- 45 °C ... + 90 °C
Storage temperature range		-		- 45 °C ... + 120 °C
Temperature coefficient of frequency	TC_f **	-0,033	ppm/K ²	
Frequency inversion temperature		25	°C	

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}^2) \times (T - T_0)^2 \times f_{cat}(\text{MHz})$.

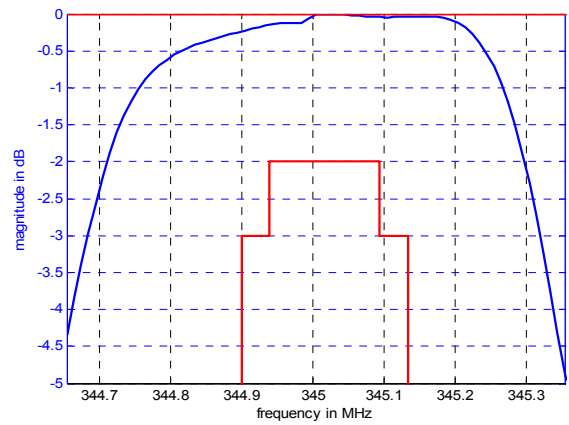
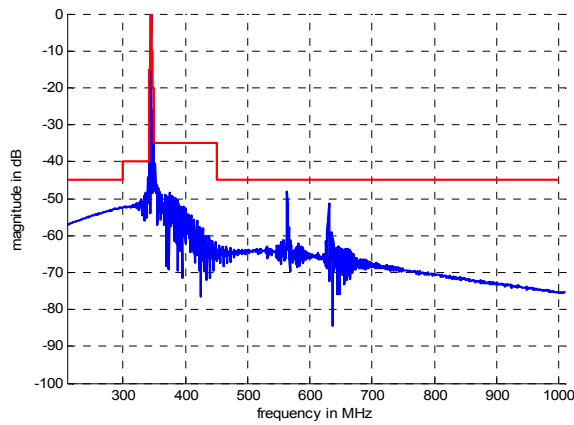
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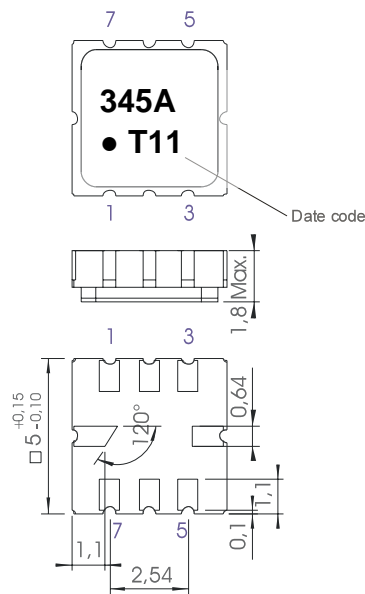
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Filter characteristic



Construction and pin connection

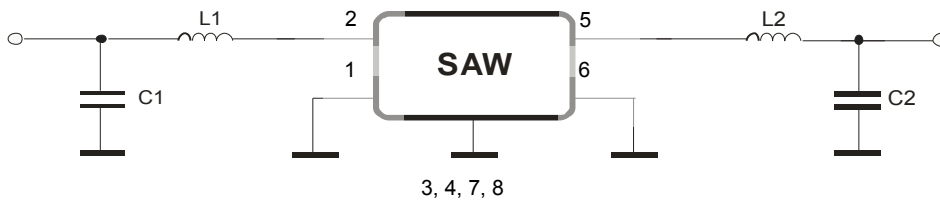
(All dimensions in mm)



- 1 Input RF Return
- 2 Input
- 3 Ground
- 4 Ground
- 5 Output
- 6 Output RF Return
- 7 Ground
- 8 Ground

Date code: Year + week
 T 2005
 U 2006
 V 2007
 ...

50 Ohm Test circuit



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Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

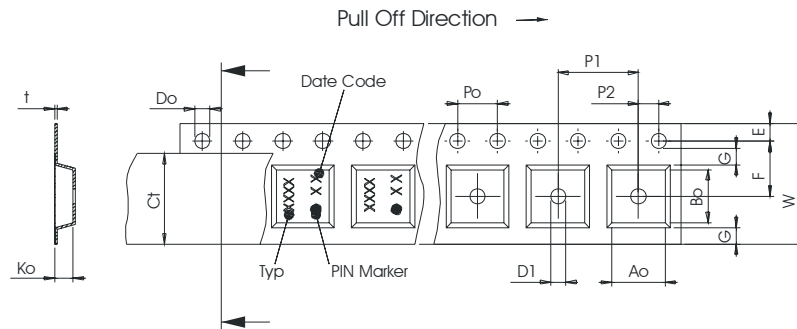
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

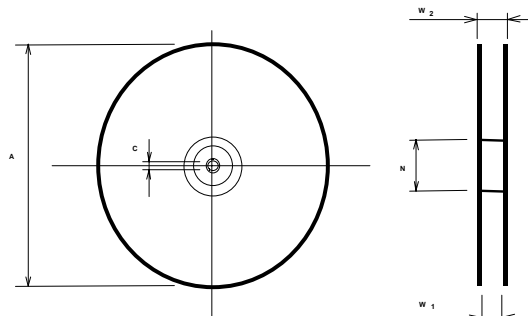
Tape (all dimensions in mm)

- W : 12,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 5,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 5,30 ± 0,1
- Bo : 5,30 ± 0,1
- Ct : 9,5 ± 0,1



Reel (all dimensions in mm)

- A : 330
- W1 : 12,4 +2/-0
- W2(max) : 18,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

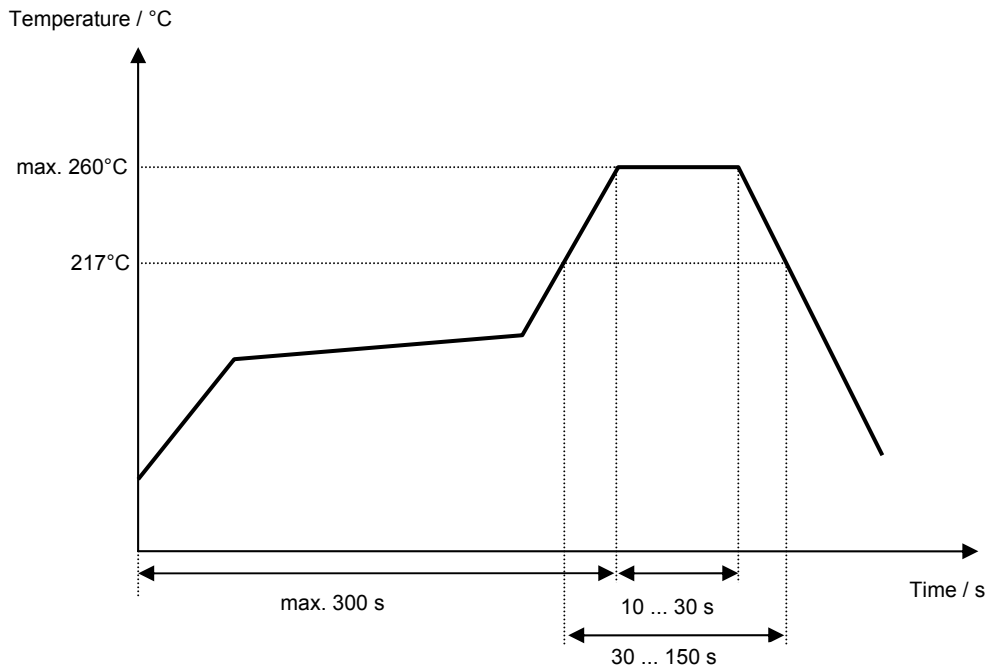
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	Noack	23.11.2004
1.1	- Generation of Filter specification, add of typical values	Dr. Sabah	03.03.2005

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