

VI TELEFILTER**Filter Specification****TFS 315****1/4****Measurement Condition**

Ambient temperature: 23 °C
 Input power level: 0 dBm
 Terminating impedances
 for input: 595 Ω // -0.8 pF single ended
 for output: 2100 Ω // -0.5 pF balanced driven

Characteristics

Remark: Reference level for the relative attenuation a_{rel} of the TFS 315 is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_o is the arithmetic mean value of the upper and lower frequencies at the 15 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed on 315 MHz without tolerance. The given values for the relative attenuation a_{rel} and for the group delay ripple have to be reached at the frequencies given below also if the centre frequency f_o is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_o .

D a t a		typ. Value	Variation/ Limitation
Insertion Loss (Reference level)	$a_e = a_{min}$	4,6 dB	max. 7 dB
Nominal Frequency	f_N	-	315 MHz
Centre Frequency	f_o	315 MHz	-
1 dB - Band Width	BW	160 kHz	min. 25 kHz
Relative Attenuation	a_{rel}		
$f_N \pm 200$ kHz... $f_N \pm 600$ kHz		22 dB	min. 15 dB
$f_N \pm 600$ kHz... $f_N \pm 1,6$ MHz		50 dB	min. 45 dB
$f_N \pm 1,6$ MHz... $f_N \pm 3,4$ MHz		63 dB	min. 55 dB
$f_N \pm 3,4$ MHz... $f_N \pm 225$ MHz		65 dB	min. 60 dB
Group Delay Distortion $f_N \pm 25$ kHz	GDD	TBD	max. 7 μ s
Temperature Coefficient of Frequency	TC_f	- 0,036 ppm/K ²	-
Frequency Inversion Temperature		+ 25 °C	-
Operating Temperature Range			- 20°C ... + 70°C
Storage Temperature Range			- 50°C ... + 80°C

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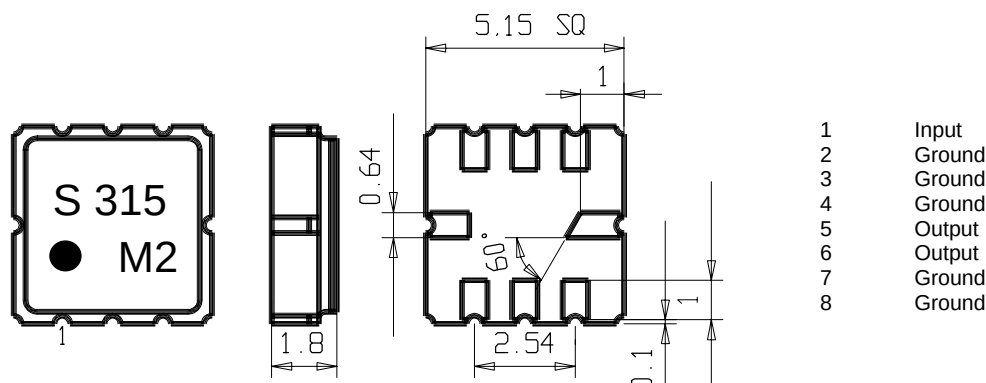
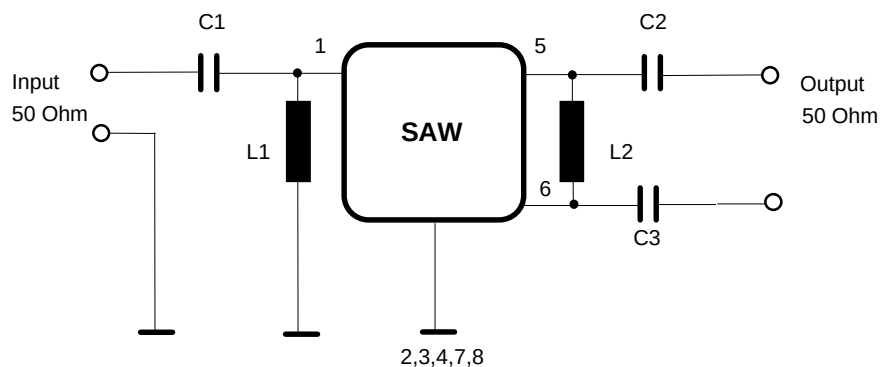
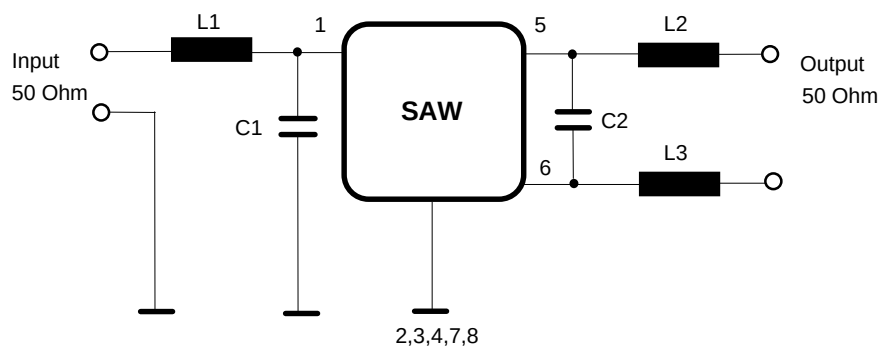
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Construction and Pin Configuration

(All dimensions in mm)

**50 Ω test circuit1****50 Ω test circuit 2**

Stability Characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Damp heat: 25 °C to 55°C / 95% r.H. / 10 cycles
(cycle) DIN IEC 68 - 2 - 30 Db
4. Resistance to solder heat (reflow): max. 2 times reflow process;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

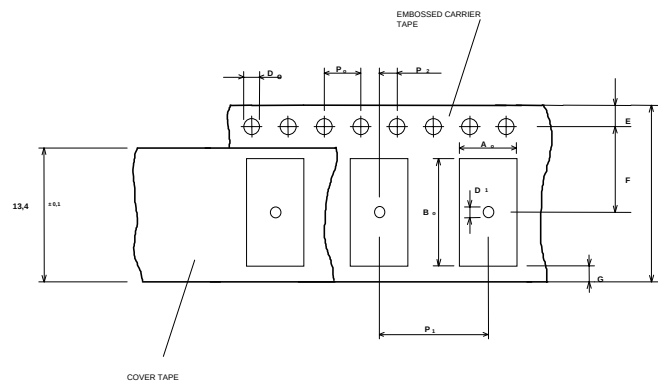
Packing

Tape & Reel: IEC 286 - 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;
max. pieces of filters per reel:
Reel of empty components at start:
Reel of empty components at start including leader:
Trailer

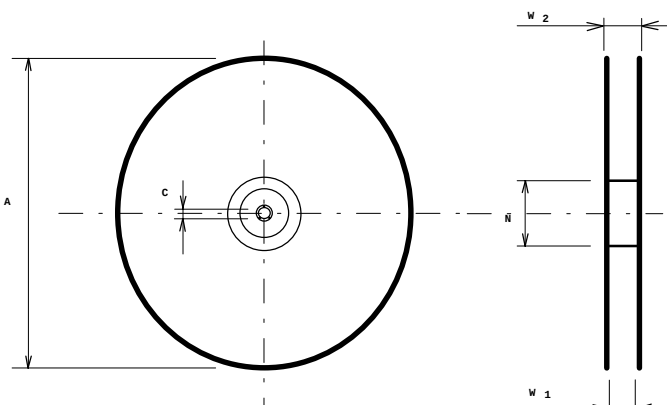
3000
min 300 mm
min 500 mm
min 300 mm

Tape (all dimensions in mm)

W : 12 ± 0,3
Po : 4 ± 0,1
Do : 1,5 + 0,5
D1 : 1,5 + 0,5
E : 1,75 ± 0,1
F : 7,5 ± 0,1
G (min) : 0,75
P2 : 2 ± 0,05
P1 : 8 ± 0,1
D1(min) : 1,5
Ao : 5,4 ± 0,1
Bo : 5,4 ± 0,1

**Reel (all dimensions in mm):**

A : 330
W1 : 16,4 +2
W2 (max) : 22,4
N (min) : >= 90
C : 13 ± 0,25



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is able to read if the view is directed on the upper side of the carrier tape with the sprocket holes on the right side of the tape.

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VI TELEFILTER**Filter Specification****TFS 315****4/4****Air reflow Temperature Conditions**

1st and 2nd air reflow profile

Name:	<u>pre-heating periods</u>	<u>main-heating periods</u>	<u>peak temperature</u>
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

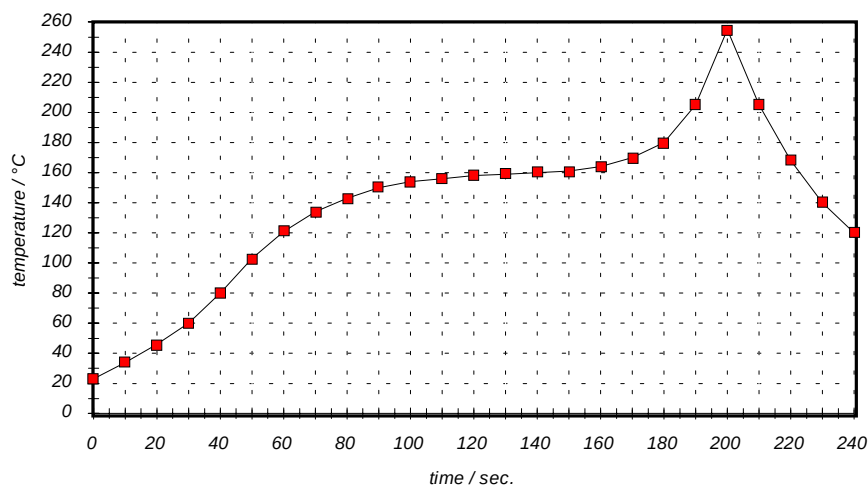
Chip-mount air reflow profile

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

<u>time / sec.</u>	<u>temperature / °C</u>	<u>time / sec.</u>	<u>temperature / °C</u>
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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