Measurement condition

Ambient temperature: 22 °C
Input power level: 0 dBm
Terminating impedance: *
Input: 187 Ω || -8.6 pF
Output: 63 Ω || -7.3 pF

Characteristics

Remark:
The reference level for the relative attenuation a_{rel} of the TFS 280L is the minimum of the pass band attenuation a_{min}. The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e. The centre frequency f_C is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e. The nominal frequency f_N is fixed at 280 MHz without any tolerance. The given values for both the relative attenuation a_{rel} and the group delay ripple have to be achieved at the frequencies given below even if the centre frequency f_C is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_C.

D a t a		typ. value		tolerance / limit		
Insertion loss (reference level)	a_e	9.5	dB	max.	11	dB
Nominal frequency	f_N	-			280	MHz
Centre frequency	f_C	280	MHz		-	
Relative attenuation	a_{rel}					
f_N ... f_N ± 7,5 MHz		0,5	dB	max.	1	dB
f_N ± 7,5 MHz ... f_N ± 8,5 MHz		1,5	dB	max.	3	dB
f_N ± 15 MHz ... f_N ± 17 MHz		20	dB	min.	10	dB
f_N ± 17 MHz ... f_N ± 100 MHz		42	dB	min.	40	dB
Group delay ripple						
f_N - 7,5 MHz ... f_N + 7,5 MHz		30	ns	max.	40	ns
Input power level		-		max.	15	dBm
Operating temperature range	OTR	-		- 40°C ... + 85°C		
Storage temperature range		-		- 40°C ... + 85°C		
Temperature coefficient of frequency	TC_f **	- 87	ppm/K		-	

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.
**) $\Delta f_C(Hz) = Tc_f(ppm/K) \times (T - T_o) \times f_{CAT}$ (MHz).

Generated:

Checked / Approved:

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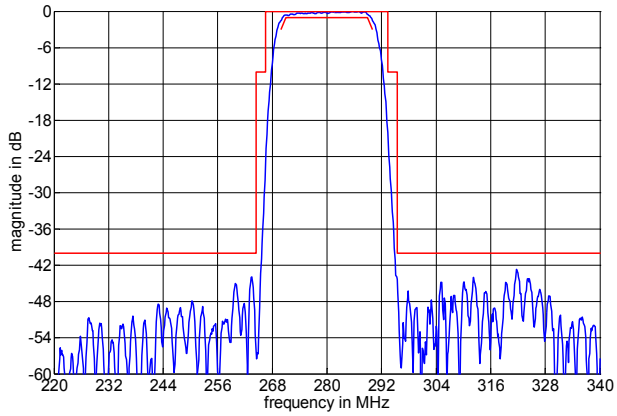
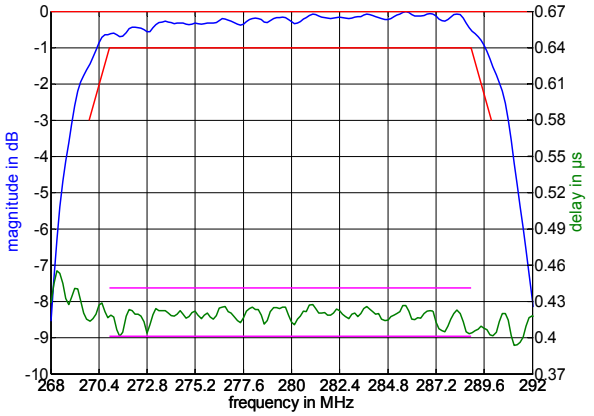
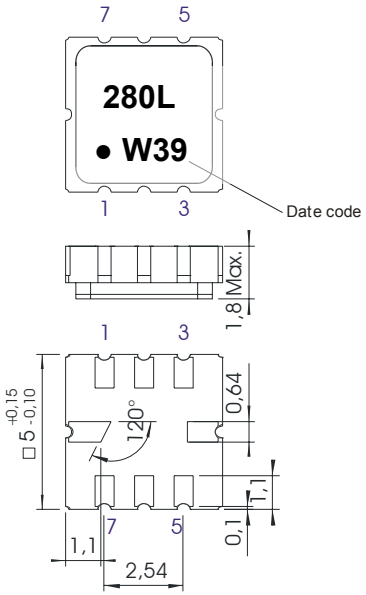
Filter characteristic





Construction and pin connection

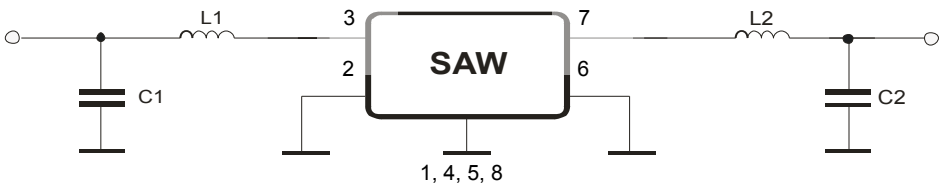
(All dimensions in mm)



1	Ground
2	Input RF Return
3	Input
4	Ground
5	Ground
6	Output RF Return
7	Output
8	Ground

Date code:	Year + week
W	2008
X	2009
A	2010
...	

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock:	500g, 1 ms, half sine wave, 3 shocks each plane; DIN IEC 68 T2 - 27
2. Vibration:	10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans; DIN IEC 68 T2 - 6
3. Change of temperature:	-55 °C to 125°C / 30 min. each / 10 cycles DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow):	reflow possible: three times max.; for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. ESD	MIL-STD-883E using coupling network of ISO 10605 and EN 6100-4-2 HBM:250V; CDM:V;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

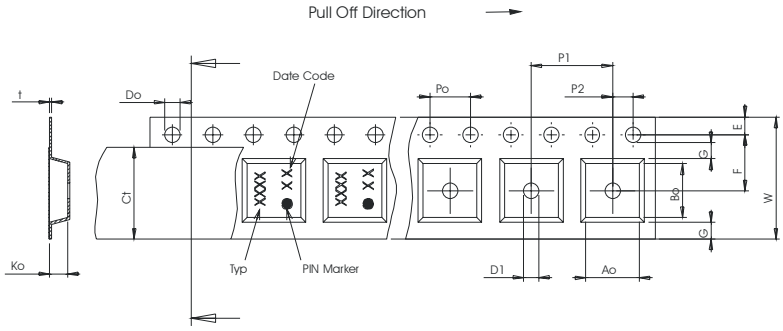
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

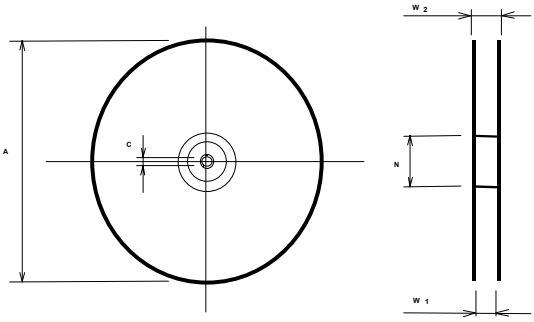
Tape (all dimensions in mm)

W	:	12,00
Po	:	4,00
Do	:	1,50
E	:	1,75
F	:	5,50
G(min)	:	0,75
P2	:	2,00
P1	:	8,00
D1(min)	:	1,50
Ao	:	5,30
Bo	:	5,30
Ct	:	9,5



Reel (all dimensions in mm)

A	:	330
W1	:	12,4
W2(max)	:	18,4
N(min)	:	50
C	:	13,0



The minimum bending radius is 45 mm.

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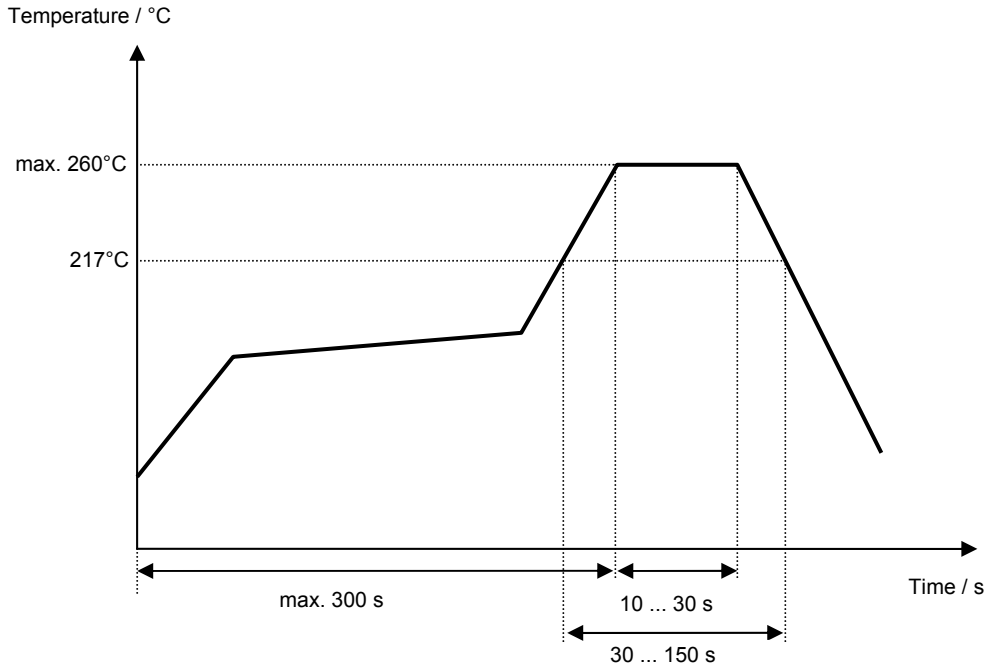
Air reflow temperature conditions

Conditions	**Exposure**
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



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History

Version	Reason of Changes	Name	Date
1.0	generate specification	Chilla	03.12.2003
1.1	changed relative attenuation changed group delay ripple changed date code changed construction	Chilla	29.03.2004
1.2	created Filter specification added terminating impedance changed max. insertion loss changed max. group delay ripple extended frequency range for 40 dB attenuation added typical values added filter characteristic	Chilla	01.06.2004
1.3	changed input power level	Chilla	18.10.2004
1.4	changed construction and stability characteristics	Strehl	23.09.2008

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