

VI TELEFILTER

Filter specification

TFS 246H

1/5

Measurement condition

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	490 Ω -2.62 pF	
Output:	490 Ω -2.62 pF	
External Coil:	82 nH	

Characteristics

Remark:

Reference level for the relative attenuation a_{rel} of the TFS246H is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_c is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed at 246 MHz without any tolerance. The given values for the relative attenuation a_{rel} and for the group delay ripple have to be reached at the frequencies given below even if the centre frequency f_c is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_c .

D a t a		typ. value		tolerance / limit	
Insertion loss (reference level)		$a_e = a_{min}$	2,5 dB	max.	5 dB
Nominal frequency		f_N	-		246 MHz
Amplitude ripple			-		
$f_N - 85$ kHz ... $f_N + 93$ kHz			-	max.	1,5 dB
Relative attenuation		a_{rel}			
$f_N \pm 120$ kHz			1,5 dB	max.	3 dB
$f_N \pm 330$ kHz ... $f_N \pm 400$ kHz			22 dB	min.	18 dB
$f_N \pm 400$ kHz ... $f_N \pm 600$ kHz			33 dB	min.	25 dB
$f_N \pm 600$ kHz ... $f_N \pm 800$ kHz			50 dB	min.	40 dB
$f_N \pm 800$ kHz ... $f_N \pm 1,6$ MHz			55 dB	min.	45 dB
$f_N \pm 1,6$ MHz ... $f_N \pm 3,0$ MHz			55 dB	min.	45 dB
$f_N \pm 3,0$ MHz ... $f_N \pm 20$ MHz			55 dB	min.	46 dB
$f_N \pm 20$ MHz ... $f_N \pm 100$ MHz			55 dB	min.	45 dB
Group delay ripple					
$f_N \pm 50$ kHz			0,5 µs	max.	1,2 µs
$f_N \pm 70$ kHz			0,8 µs	max.	1,5 µs
$f_N \pm 100$ kHz			1,2 µs	max.	2,5 µs
Operating temperature range		OTR	-	- 20 °C ... + 70 °C	
Storage temperature range			-	- 30 °C ... + 85 °C	
Frequency inversion temperature		T_0	25 °C	-	
Temperature coefficient of frequency		TC_f **	-0,036 ppm/K ²	-	

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0)^2 \times f_{T_0}(\text{MHz})$.

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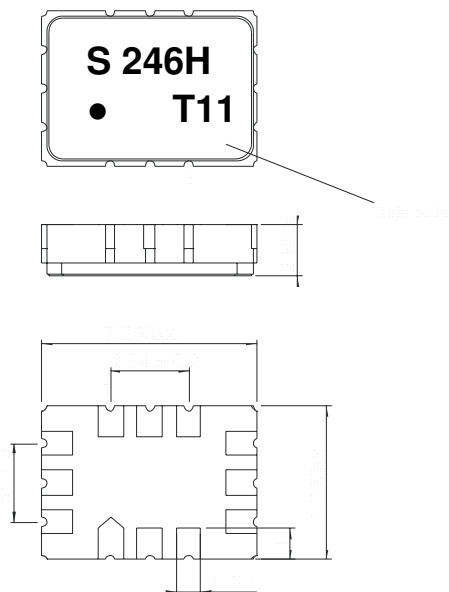
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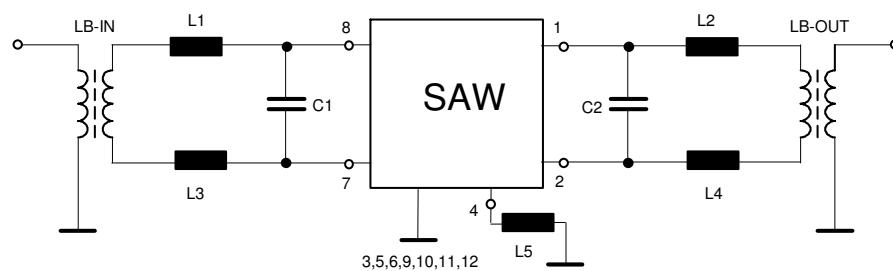
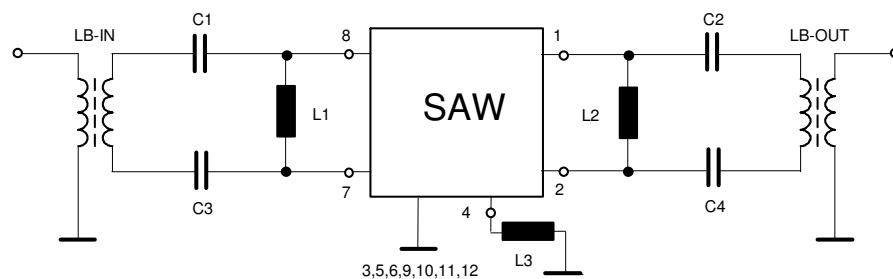
VI TELEFILTER**Filter specification****TFS 246H****2/5****Construction and pin connection**

(All dimensions in mm)



1	Output
2	Output
3	Ground
4	External Coil
5	Ground
6	Ground
7	Input
8	Input
9	Ground
10	Ground
11	Ground
12	Ground

Date code: Year + week
 T 2005
 U 2006
 V 2007
 ...

50 Ω Test circuit 1**50 Ω Test circuit 2**

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VI TELEFILTER**Filter specification****TFS 246H****3/5****Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

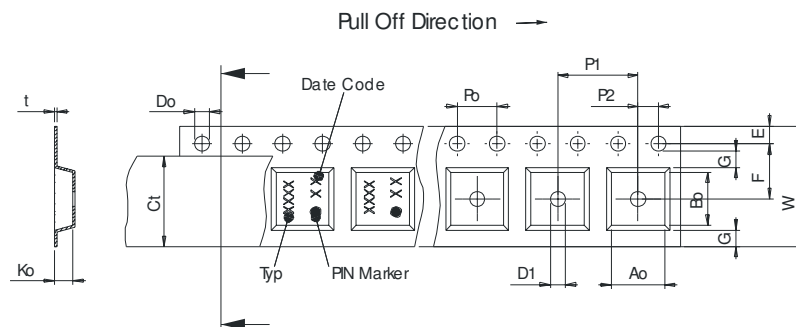
Packing

Tape & Reel: IEC 286 – 3, with exeption of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

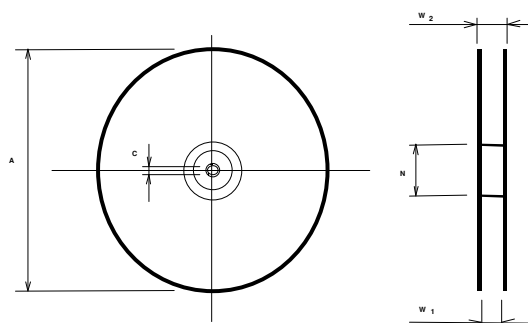
max. pieces of filters peer reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

Tape (all dimensions in mm)

W	: 16,00 ± 0,3
Po	: 4,00 ± 0,1
Do	: 1,50 +0,1/-0
E	: 1,75 ± 0,1
F	: 7,50 ± 0,1
G(min)	: 0,60
P2	: 2,00 ± 0,1
P1	: 8,00 ± 0,1
D1(min)	: 1,50
Ao	: 5,50 ± 0,1
Bo	: 7,50 ± 0,1
Ct	: 13,5 ± 0,1

**Reel (all dimensions in mm)**

A	: 330
W1	: 16,4 +2/-0
W2(max)	: 22,4
N(min)	: 50
C	: 13,0 +0,5/-0,2



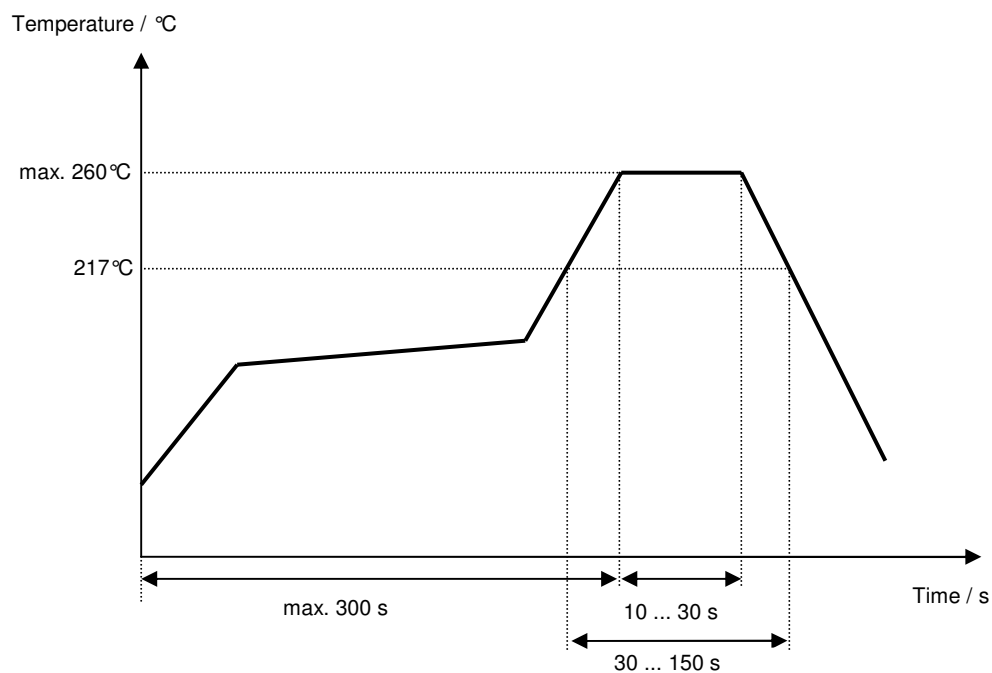
The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile

VI TELEFILTER**Filter specification****TFS 246H****5/5****History**

Version	Reason of Changes	Name	Date
1.2	Add "History" Use harder conditions for "stability characteristics" Correct "Tape and reel" information Add footnotes	Steiner	15.08.2001
1.3	Changed reflow profile, reworked construction and pin configuration	Martens	09.03.2005