

VI TELEFILTER**Filter specification****TFS 215B****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	701 Ω	-7,1 pF
Output:	658 Ω	-7,0 pF

Characteristics**Remark:**

The reference level for the relative attenuation a_{rel} of the TFS 215B is the minimum of the pass band attenuation. This value is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 215 MHz without any tolerance. The values of relative attenuation a_{rel} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

D a t a		typ. value		tolerance / limit		
Insertion loss (reference level)	a_e	5,3	dB	max.	8,0	dB
Nominal frequency	f_N				215,0	MHz
Passband	PB			f_N	$\pm$ 335,0	kHz
Pass band ripple		0	dB	max.	1,0	dB
Amplitude ripple at $f_N \pm 385$ kHz		0	dB	max.	2,0	dB
Relative attenuation	a_{rel}					
f_N ... $f_N \pm$ 335,0 kHz		0,6	dB	max.	1	dB
$f_N \pm$ 335,0 kHz ... $f_N \pm$ 385,0 kHz		1,0	dB	max.	2	dB
$f_N \pm$ 1,05 MHz ... $f_N \pm$ 1,2 MHz		27	dB	min.	30	dB
$f_N \pm$ 1,2 MHz ... $f_N \pm$ 1,4 MHz		40	dB	min.	35	dB
$f_N -$ 8,0 MHz ... $f_N -$ 1,4 MHz		45	dB	min.	40	dB
$f_N +$ 1,4 MHz ... $f_N +$ 2,4 MHz		39	dB	min.	36	dB
$f_N +$ 2,4 MHz ... $f_N +$ 8,0 MHz		45	dB	min.	40	dB
$f_N \pm$ 8,0 MHz ... $f_N \pm$ 50,0 MHz		55	dB	min.	45	dB
Group delay	max value in PB	-		max.	2,0	μ s
Group delay ripple within PB		0,179	μ s	max.	0,4	μ s
Operating temperature range	OTR	-		- 40 °C ... + 85°C		
Storage temperature range		-		- 40 °C ... + 85°C		
Frequency inversion temperature		35	°C	-		
Temperature coefficient of frequency	TC_f **	-0,036	ppm/K ²	-		

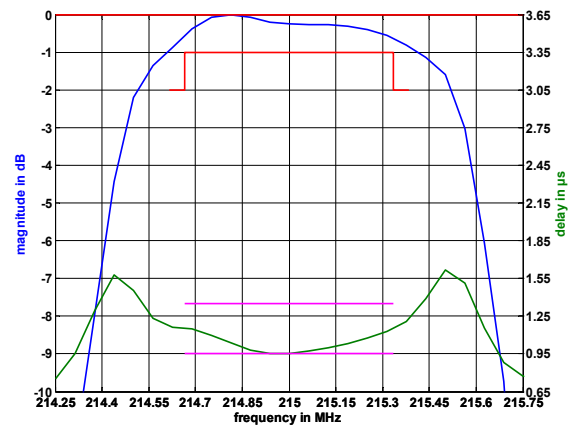
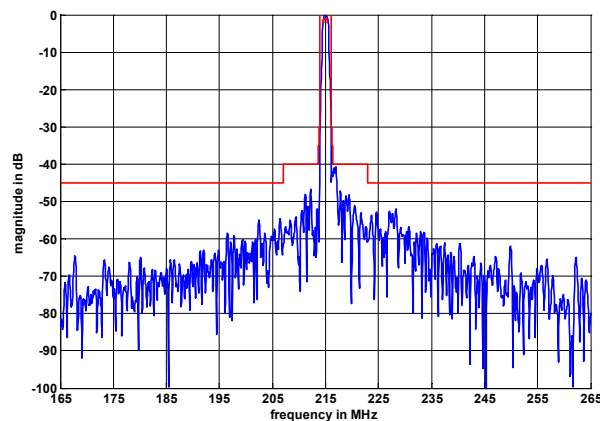
*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}^2) \times (T - T_0)^2 \times f_{T0}(\text{MHz})$

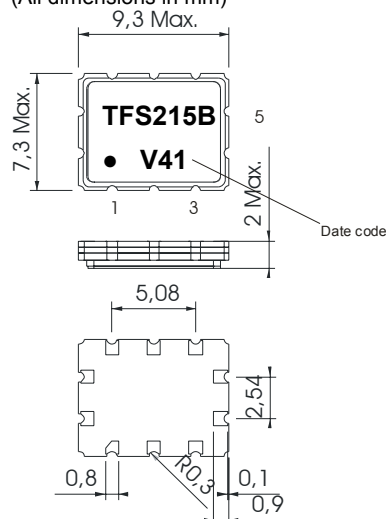
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VI TELEFILTER**Filter specification****TFS 215B****2/5****Filter characteristic****Construction and pin connection**

(All dimensions in mm)



1	Input
2	Input RF Return
3	Ground
4	Ground
5	Ground
6	Output
7	Output or Output RF Return
8	Ground
9	Ground
10	Ground

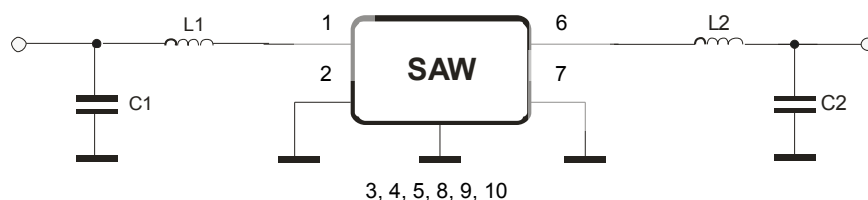
Date code: Year + week

V 2007

W 2008

X 2009

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50 Ω test circuit

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VI TELEFILTER**Filter specification****TFS 215B****3/5****Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

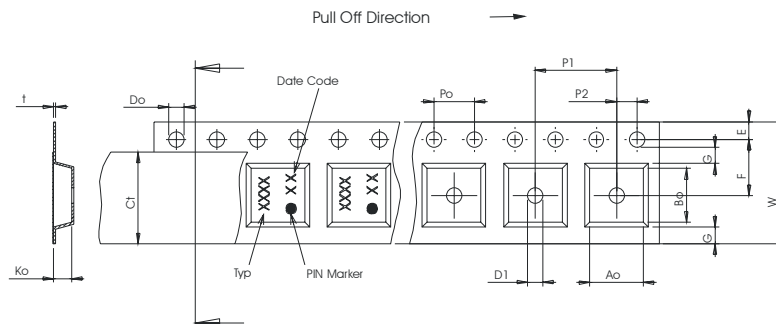
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

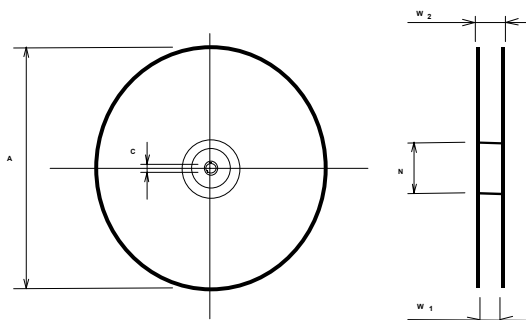
max. pieces of filters per reel:	2000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

Tape (all dimensions in mm)

W	: 16,00 ± 0,3
Po	: 4,00 ± 0,1
Do	: 1,50 +0,1/-0
E	: 1,75 ± 0,10
F	: 7,50 ± 0,10
G(min)	: 0,60
P2	: 2,00 ± 0,1
P1	: 12,00 ± 0,1
D1(min)	: 1,50 +0,1/-0
Ao	: 7,60 ± 0,10
Bo	: 9,60 ± 0,10
Ct	: 13,5

**Reel (all dimensions in mm)**

A	: 330
W1	: 16,4
W2(max)	: 22,4
N(min)	: 50
C	: 13,0



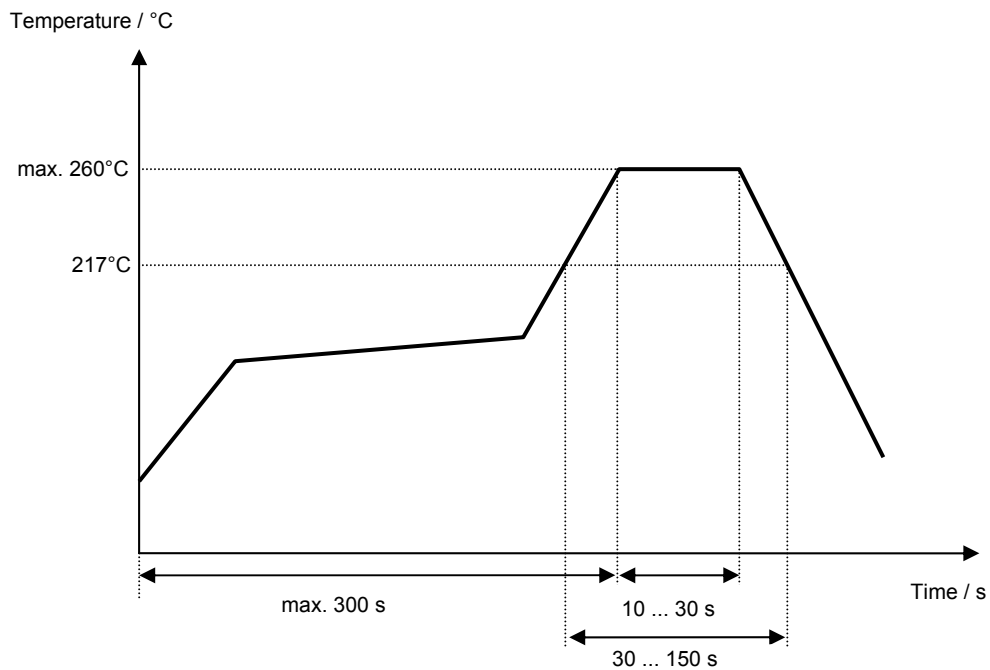
The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile

VI TELEFILTER**Filter specification****TFS 215B****5/5****History**

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	Strehl	04.07.2006
1.1	- Change data	Strehl	01.09.2006
1.2	- Change relative attenuation - Change pin connection	Alawneh	11.09.2006
1.3	- Change from development specification to filter specification - Change relative attenuation - Add terminating impedance - Add typical values - Add filter characteristics - Add matching circuit	Alawneh	19.01.2007
1.4	- Add pin marking	Strehl	11.10.2007