

**VI TELEFILTER****Filter Specification****TFS 174D****1/5****Measurement condition**

Ambient temperature  $T_A$ : 25 °C  $\pm$  2°C  
 Input power level: 0 dBm  
 Terminating impedances at  $f_C$ : \*  
     input: 490  $\Omega$  || -12,9 pF  
     output: 450  $\Omega$  || -11,9 pF.

**Characteristics**

Remark: Reference level for the relative attenuation  $a_{rel}$  of the **TFS 174D** is the minimum of the pass band attenuation  $a_{min}$ . The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_C$  is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 174,2 MHz without tolerance. The given values for the relative attenuation  $a_{rel}$  and for the group delay ripple have to be reached at the frequencies given below even if the centre frequency  $f_C$  is shifted due to the temperature coefficient of frequency  $TC_f$  in the operating temperature range and due to a production tolerance for the centre frequency  $f_C$ .

| <b>D a t a</b>                                                   |                   | <b>typ. value</b>         | <b>tolerance / limit</b> |                     |           |
|------------------------------------------------------------------|-------------------|---------------------------|--------------------------|---------------------|-----------|
| <b>Insertion loss</b><br>(reference level)                       | $a_e$             | 6,3 dB                    | max.                     | 8,0                 | dB        |
| <b>Nominal frequency</b>                                         | $f_N$             | -                         |                          | 174,2               | MHz       |
| <b>Centre frequency</b>                                          | $f_C$             | 174,21 MHz                |                          | -                   |           |
| <b>Passband</b>                                                  | PB                | -                         | $f_N \pm$                | 67                  | kHz       |
| <b>Amplitude ripple in PB</b>                                    | p-p               | 0,10 dB                   | max.                     | 0,25                | dB        |
| <b>3 dB bandwidth</b>                                            | BW                | 750 kHz                   | min.                     | 660                 | kHz       |
| <b>Relative attenuation</b>                                      | $a_{rel}$         |                           |                          |                     |           |
| $f_N$ .....                                                      | $f_N \pm 67$ kHz  | 0,10 dB                   | max.                     | 0,25                | dB        |
| $f_N \pm 67$ kHz .....                                           | $f_N \pm 125$ kHz | 0,10 dB                   | max.                     | 1,00                | dB        |
| $f_N \pm 125$ kHz .....                                          | $f_N \pm 200$ kHz | 0,25 dB                   | max.                     | 1,20                | dB        |
| $f_N \pm 200$ kHz .....                                          | $f_N \pm 330$ kHz | 2,6 dB                    | max.                     | 3                   | dB        |
| $f_N \pm 469$ kHz .....                                          | $f_N \pm 600$ kHz | 7 dB                      | min.                     | 4                   | dB        |
| $f_N \pm 600$ kHz .....                                          | $f_N \pm 860$ kHz | 18 dB                     | min.                     | 11                  | dB        |
| $f_N \pm 860$ kHz .....                                          | $f_N \pm 1,2$ MHz | 30 dB                     | min.                     | 20                  | dB        |
| $f_N \pm 1,2$ MHz .....                                          | $f_N \pm 6,0$ MHz | 46 dB                     | min.                     | 40                  | dB        |
| $f_N - 154,2$ MHz .....                                          | $f_N - 6,0$ MHz   | 60 dB                     | min.                     | 50                  | dB        |
| $f_N + 6,0$ MHz .....                                            | $f_N + 225,8$ MHz | 60 dB                     | min.                     | 50                  | dB        |
| <b>Absolute group delay in <math>f_N \pm 200</math> kHz</b>      |                   | 2,11 $\mu$ s              | max.                     | 2,6                 | $\mu$ s   |
| <b>Group delay variation in <math>f_N \pm 200</math> kHz</b>     |                   | 100 ns                    | max.                     | 260                 | ns        |
| <b>Input power level</b>                                         |                   | -                         | max.                     | 22                  | dBm (***) |
| <b>Return loss in PB</b>                                         |                   | 18 dB                     | min.                     | 10                  | dB        |
| <b>Operating temperature range</b>                               |                   | -                         |                          | -5 °C ... + 85 °C   |           |
| <b>Storage temperature range</b>                                 |                   | -                         |                          | - 40 °C ... + 85 °C |           |
| <b>Frequency inversion temperature <math>T_0</math></b>          |                   | + 40 °C                   |                          | -                   |           |
| <b>Temperature coefficient of frequency <math>TC_f</math> **</b> |                   | - 0,04 ppm/K <sup>2</sup> |                          | -                   |           |

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

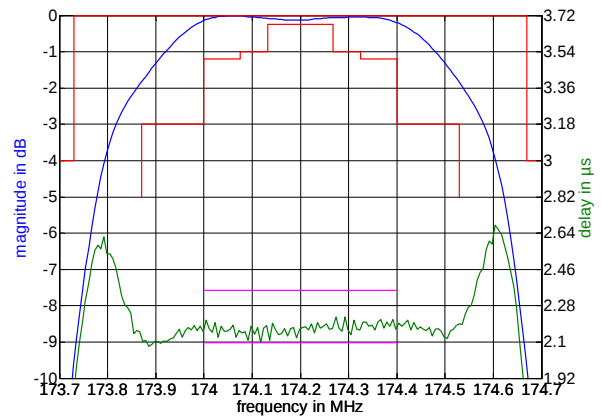
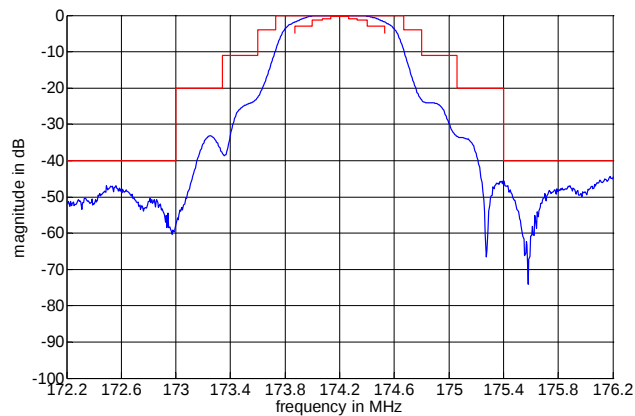
\*\*)  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0)^2 \times f_{T0}(\text{MHz})$ .

\*\*\*) This power level is allowed for short term operation only. The max. input power for continuous operation is max. 15 dBm only.

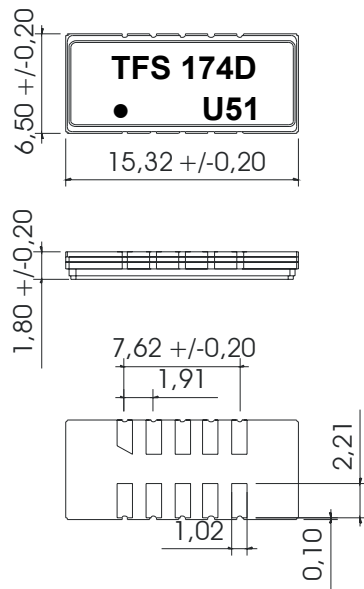
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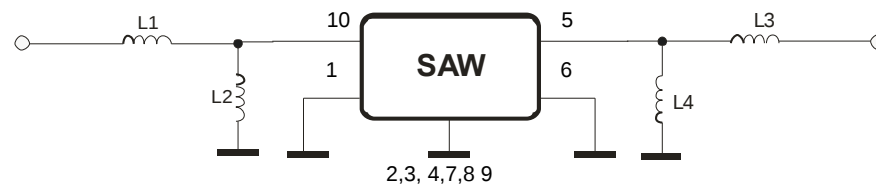
**Filter characteristic****Construction and pin connection**

(All dimensions in mm)



|    |                  |
|----|------------------|
| 1  | Input RF Return  |
| 2  | Ground           |
| 3  | Ground           |
| 4  | Ground           |
| 5  | Output           |
| 6  | Output RF Return |
| 7  | Ground           |
| 8  | Ground           |
| 9  | Ground           |
| 10 | Input            |

Date code: Year + week  
 T 2005  
 U 2006  
 V 2007  
 ...

**50 Ω Test circuit**

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**VI TELEFILTER****Filter Specification****TFS 174D****3/5****Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

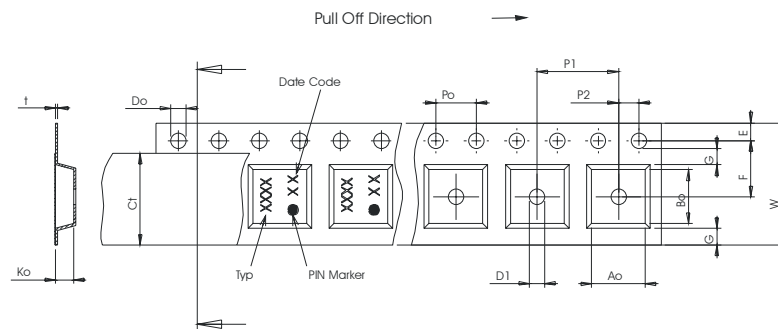
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

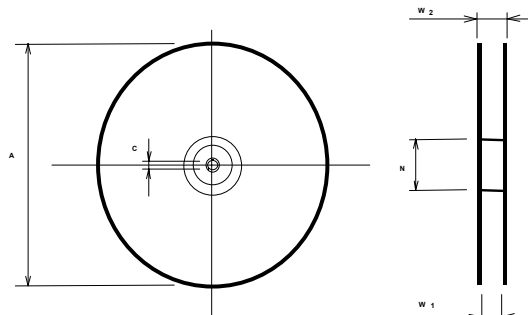
|                                                     |             |
|-----------------------------------------------------|-------------|
| max. pieces of filters per reel:                    | 2000        |
| reel of empty components at start:                  | min. 300 mm |
| reel of empty components at start including leader: | min. 500 mm |
| trailer:                                            | min. 300 mm |

**Tape (all dimensions in mm)**

|         |                |
|---------|----------------|
| W       | : 24,00 ± 0,3  |
| Po      | : 4,00 ± 0,1   |
| Do      | : 1,50 +0,1/-0 |
| E       | : 1,75 ± 0,1   |
| F       | : 11,50 ± 0,1  |
| G(min)  | : 0,60         |
| P2      | : 2,00 ± 0,1   |
| P1      | : 12,00 ± 0,1  |
| D1(min) | : 1,50         |
| Ao      | : 7,10 ± 0,1   |
| Bo      | : 15,90 ± 0,1  |
| Ct      | : 21,5 ± 0,1   |

**Reel (all dimensions in mm)**

|         |                  |
|---------|------------------|
| A       | : 330            |
| W1      | : 24,4 +2/-0     |
| W2(max) | : 30,4           |
| N(min)  | : 60             |
| C       | : 13,0 +0,5/-0,2 |



The minimum bending radius is 45 mm.

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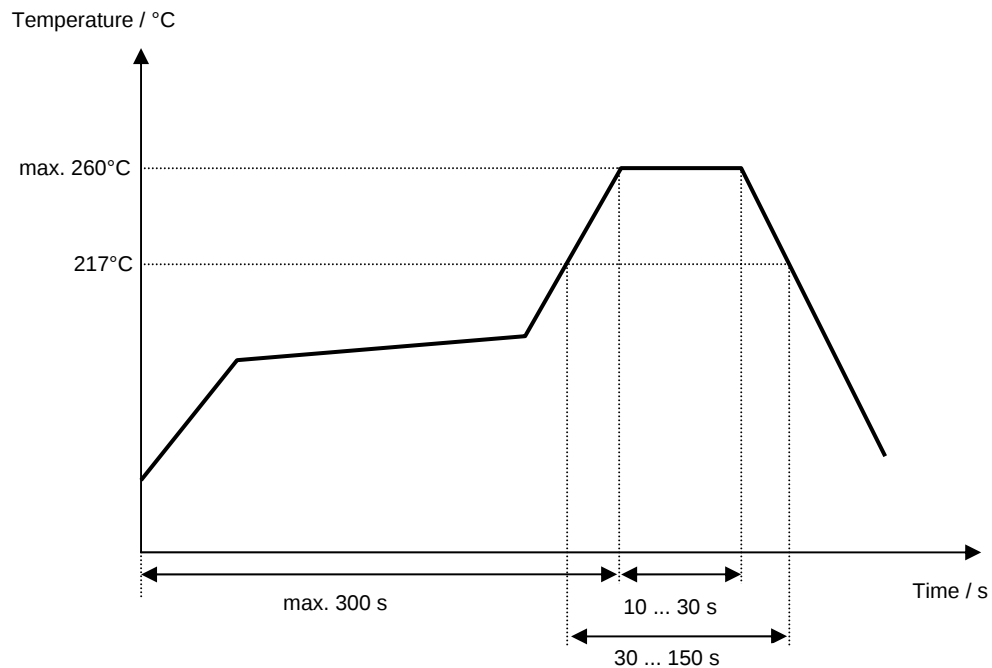
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**Air reflow temperature conditions**

| Conditions                                 | Exposure                    |
|--------------------------------------------|-----------------------------|
| Average ramp-up rate (30°C to 217°C)       | less than 3°C/second        |
| > 100°C                                    | between 300 and 600 seconds |
| > 150°C                                    | between 240 and 500 seconds |
| > 217°C                                    | between 30 and 150 seconds  |
| Peak temperature                           | max. 260°C                  |
| Time within 5°C of actual peak temperature | between 10 and 30 seconds   |
| Cool-down rate (Peak to 50°C)              | less than 6°C/second        |
| Time from 30°C to Peak temperature         | no greater than 300 seconds |

**Chip-mount air reflow profile**

**VI TELEFILTER****Filter Specification****TFS 174D****5/5****History**

| <b>Version</b> | <b>Reason of Changes</b>                                                                     | <b>Name</b> | <b>Date</b> |
|----------------|----------------------------------------------------------------------------------------------|-------------|-------------|
| 1.0            | - generate development specification                                                         | Roizengaft  | 17.12.2003  |
| 1.1            | frequency range of group delay limits extended                                               | Pfeiffer    | 15.01.2004  |
| 1.2            | terminating impedance (preliminary value), typical values and matching configuration added   | Pfeiffer    | 22.01.2004  |
| 1.3            | terminating impedance fixed, typical values corrected                                        | Pfeiffer    | 06.04.2004  |
| 1.4            | power level increased<br>stability characteristics, tape and reel and reflow profile updated | Steiner     | 21.12.2006  |

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