

VI TELEFILTER**Filter Specification****TFS 160B****1/5****Measurement condition**

Ambient temperature: 23 °C
 Input power level: 0 dBm
 Terminating impedance *
 Input 660 Ω || -1.6 pF
 Output 660 Ω || -1.6 pF

Characteristics**Remark:**

Reference level for the relative attenuation a_{rel} of the TFS 160 B is the insertion loss. The insertion loss a_e is defined as the minimum of attenuation in pass band. The centre frequency f_C is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed at 160,620 MHz without any tolerance. The given values for the relative attenuation a_{rel} and for the group delay ripple have to be reached at the frequencies given below also if the centre frequency f_C is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_C .

D a t a		typ. value		tolerance/limit		
Insertion loss (Reference level)	a_e	3	dB	max.	5	dB
Nominal frequency	f_N	-			160,620	MHz
Centre frequency	f_C	160,624	MHz		-	
3 dB – bandwidth	BW	100	kHz		-	
Relative attenuation $f_N + 910$ kHz	a_{rel}	65	dB	min	60	dB
Usable signal bandwidth		-		min.	$f_N \pm 10$	kHz
Operating temperature range					- 20 °C ... + 70 °C	
Storage temperature range					- 30 °C ... + 85 °C	
Temperature coefficient of frequency TC_f^{**}		-0,036	ppm/K ²			
Frequency inversion temperature T_0		+ 25	°C			

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}^2) \times (T - T_0)^2 \times f_{T0}(\text{MHz})$

Generated:**Checked / approved:**

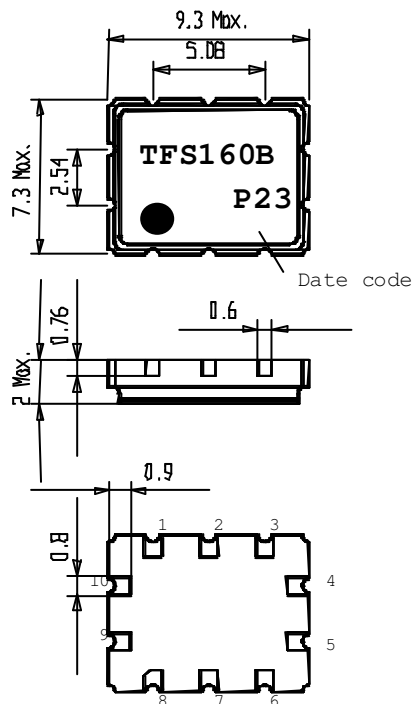
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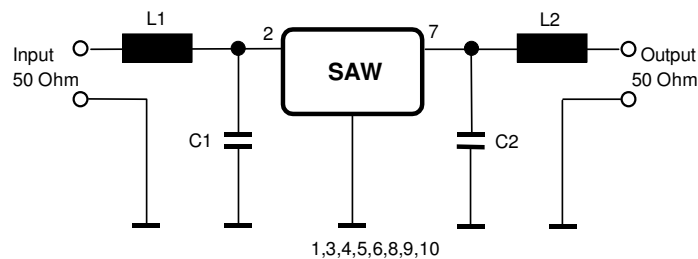
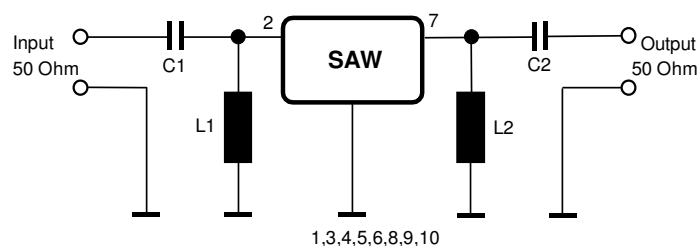
Construction and pin configuration

(All dimensions in mm)



Pin 2	Input
Pin 7	Output
Pin 1,3,4,5,6,8,9,10	Ground

Datecode:	Year + week
M	2000
N	2001
P	2002
...	

50 Ω matching network 1**50 Ω matching network 2**

Note: The filter operates in the matching network in the same manner if the filter is inserted with a rotation of 180 °.

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Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

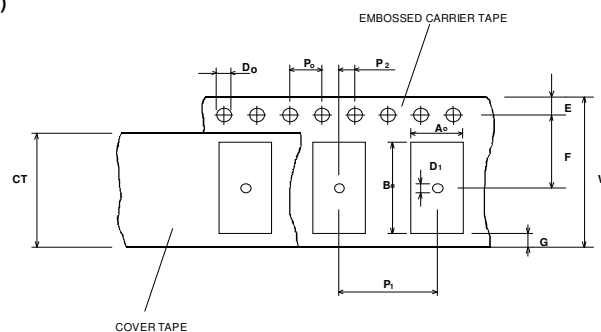
Packing:

Tape & Reel: IEC 286 - 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

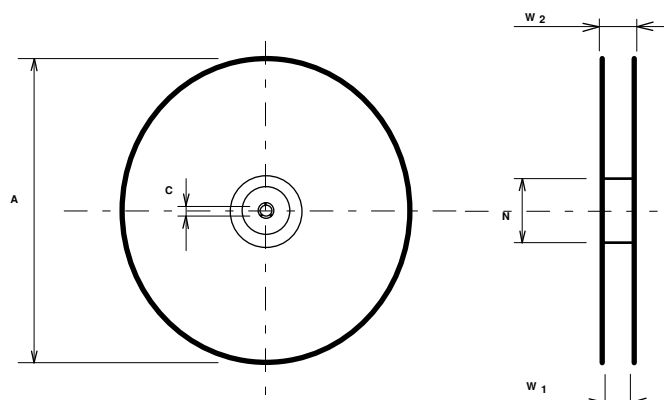
max. pieces of filters per reel: 2000
reel of empty components at start: min 300 mm
reel of empty components at start including leader: min 500 mm
trailer: min 300 mm

Tape (all dimensions in mm)

W : 16 ± 0,3
Po : 4 ± 0,1
Do : 1,5 ± 0,1
E : 1,75 ± 0,1
F : 7,5 ± 0,1
G (min) : 0,6
P2 : 2 ± 0,1
P1 : 12 ± 0,1
D1 (min) : 1,5
Ao : 7,6 ± 0,1
Bo : 9,6 ± 0,1
CT : 13,5 ± 0,1

**Reel (all dimensions in mm):**

A : 330
W1 : 16,4 ± 2
W2 (max) : 22,4
N (min) : 60
C : 12,8 ± 0,1



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. Markings on the filters can be read if the upper side of the carrier tape is regarded with the sprocket holes on its right.

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VI TELEFILTER**Filter Specification****TFS 160B****4/5****Air reflow temperature conditions**

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

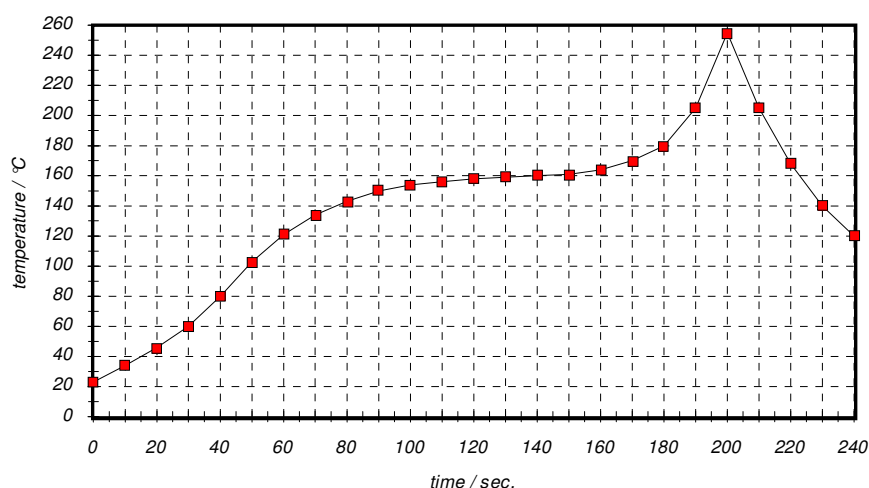
Chip-mount air reflow profile

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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VI TELEFILTER**Filter Specification****TFS 160B****5/5****History**

Version	Reason of Changes	Name	Date
1.1	Generate Filter specification in actually format. Add "History".	Herrler	24.07.2001
1.2	Correct typo in relative attenuation. Correct reel information. Change matching network. Add typical value for centre frequency. Correct marking.	Dr. Wall	28.01.2002
1.3	Correct package drawing.	Dr. Wall	16.05.2002

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