# VI TELEFILTER Filter specification TFS 156C 1/5

**Measurement condition** 

Terminating impedance: \*

Input: 615 Ω -1,25 pF Output: 615 Ω -1,25 pF

#### **Characteristics**

#### Remark:

The reference level for the relative attenuation  $a_{rel}$  of the TFS 156C is the minimum of the pass band attenuation  $a_{min}$ . The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_C$  is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 156,8 MHz without any tolerance. The given values for the relative attenuation  $a_{rel}$  have to be achieved at the frequencies given below even if the centre frequency  $f_C$  is shifted due to the temperature coefficient of frequency  $T_C$  in the operating temperature range and due to a production tolerance for the centre frequency  $f_C$ .

Data		typ. value		tolerance / limit		
Insertion loss (reference level)	a <sub>e</sub>	2,5	dB	max.	5,0 dB	
Nominal frequency	$f_N$	-		15	56,8 MHz	
Centre frequency	$f_{\mathbb{C}}$	156,8	MHz		-	
Passband	PB	-		f <sub>N</sub> ±	25 kHz	
Relative attenuation	a <sub>rel</sub>					
f <sub>N</sub> ± 25 kHz		1,0	dB	max.	3 dB	
$f_N$ ± 125 kHz $f_N$ ± 450	kHz	26	dB	min.	20 dB	
@ f <sub>N</sub> ± 450 kHz		70	dB	min.	60 dB	
Operating temperature range	OTR	-		- 40 °C + 85 °C		
Storage temperature range		-		- 54 °C + 100 °C		
Frequency inversion temperature	T <sub>0</sub> **	22	℃	-		
Temperature coefficient of frequency	TC <sub>f</sub> **	-0,036	ppm/K²		-	

<sup>\*)</sup> The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*)  $\Delta f(Hz) = TC_f(ppm/K^2) \times (T-T_0)^2 \times f_{TO}(MHz)$ .

Generated:		
Checked / Approved:		

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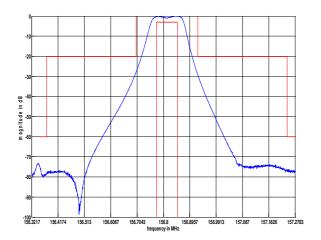
**VI TELEFILTER** 

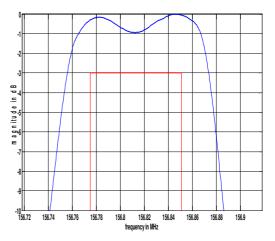
# Filter specification

**TFS 156C** 

2/5

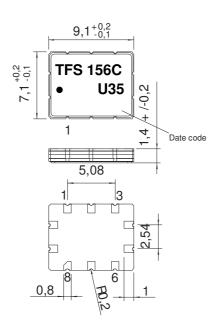
### Filter characteristic





# Construction and pin connection

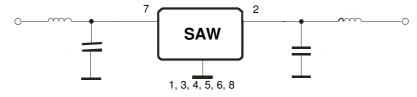
(All dimensions in mm)



1	Ground
2	Output
3	Ground
4	Ground
5	Ground
6	Ground
7	Input
8	Ground
9	Ground
10	Ground

Date code: Year + week
T 2005
U 2006
V 2007
...

# 50 Ω Test circuit



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# **VI TELEFILTER**

# Filter specification

**TFS 156C** 

3/5

### Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;

DIN IEC 68 T2 - 27

2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;

DIN IEC 68 T2 - 6

3. Change of

temperature: -55 °C to 125 °C / 30 min. each / 10 cycles

DIN IEC 68 part 2 – 14 Test N

4. Resistance to

solder heat (reflow): reflow possible: twice max.;

for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

### **Packing**

Tape & Reel: IEC 286 – 3, with ecxeption of value for N and minimum bending radius;

tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:

reel of empty components at start:

reel of empty components at start including leader:

min. 300 mm

trailer:

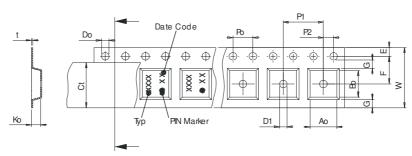
min. 500 mm

min. 300 mm

Pull Off Direction →

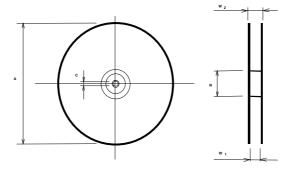
# Tape (all dimensions in mm)

 $16,00 \pm 0,3$ Ро  $4,00 \pm 0,1$ Do 1,50 +0,1/-0 Е  $1,75 \pm 0,10$ F  $7,50 \pm 0,10$ G(min) 0,60 P2 P1  $2,00 \pm 0,1$  $12,00 \pm 0,1$ D1(min) 1,50 +0,1/-0  $7,60 \pm 0,10$ Αo Во  $9,60 \pm 0,10$ 13,5



# Reel (all dimensions in mm)

A :330 W1 : 16,4 W2(max) : 22,4 N(min) : 50 C : 13,0



The minimum bending radius is 45 mm.

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# Filter specification

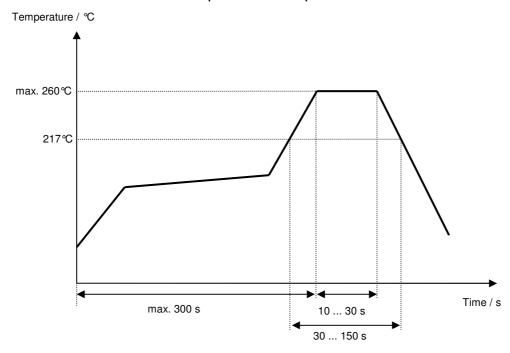
**TFS 156C** 

4/5

# Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30 ℃ to 217 ℃)	less than 3℃/second
> 100℃	between 300 and 600 seconds
> 150℃	between 240 and 500 seconds
> 217℃	between 30 and 150 seconds
Peak temperature	max. 260℃
Time within 5℃ of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50 °C)	less than 6℃/second
Time from 30°C to Peak temperature	no greater than 300 seconds

# Chip-mount air reflow profile



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#### Filter specification **TFS 156C** VI TELEFILTER 5/5

# History

Version	Reason of Changes	Name	Date
1.0	- generation of development specification	Channaa	23.11.2005
1.1	<ul> <li>generation of filter specification</li> <li>added filter characteristic</li> <li>added terminating impedances</li> <li>added typical values</li> <li>changed test circuit</li> </ul>	Martens	29.08.2006

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