

**Vectron International**

**Filter specification**

**TFS 140D**

**1/5**

**Measurement condition**

Ambient temperature: 23 °C  
 Input power level: 0 dBm  
 Terminating impedance: \*

Input: 88,6 Ω || -36,2 pF  
 Output: 50,0 Ω || 0 pF

**Characteristics**

Remark:

The reference level for the relative attenuation  $a_{rel}$  of the TFS 140D is the minimum of the pass band attenuation  $a_{min}$ . The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_c$  is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss  $a_e$ .

D a t a		typ. value		tolerance / limit		
<b>Insertion Loss</b> (reference level)		$a_e$	22,5 dB	max.	25	dB
<b>Centre frequency</b>		$f_c$ at ambient temperature	140 MHz		$140 \pm 0,1$	MHz
<b>Passband</b>					$f_c \pm 3,5$	MHz
<b>Bandwidth</b>		BW				
0,7	dB		6,8 MHz			
1	dB		6,97 MHz			
3	dB		7,37 MHz			
20	dB		8,30 MHz			
40	dB		8,65 MHz			
45	dB		8,72 MHz			
<b>Amplitude ripple (p-p)</b>		$f_c \dots f_c \pm 3,25$ MHz	0,5 dB	max.	0,7	dB
<b>Relative Attenuation</b>		$a_{rel}$				
$f_c$	$\dots f_c \pm 3,25$ MHz		-	max.	0,7	dB
$f_c \pm 3,25$ MHz	$\dots f_c \pm 3,5$ MHz		-	max.	3	dB
$f_c \pm 4,6$ MHz	$\dots f_c \pm 10$ MHz	48	dB	min.	40	dB
$f_c \pm 10$ MHz	$\dots f_c \pm 34$ MHz	55	dB	min.	45	dB
$f_c - 139$ MHz	$\dots f_c - 89$ MHz	25	dB	min.	22	dB
$f_c - 89$ MHz	$\dots f_c - 65$ MHz	35	dB	min.	33	dB
$f_c - 65$ MHz	$\dots f_c - 50$ MHz	25	dB	min.	22	dB
$f_c - 50$ MHz	$\dots f_c - 34$ MHz	35	dB	min.	33	dB
$f_c + 34$ MHz	$\dots f_c + 55$ MHz	55	dB	min.	45	dB
$f_c + 55$ MHz	$\dots f_c + 60$ MHz	45	dB	min.	40	dB
$f_c + 60$ MHz	$\dots f_c + 260$ MHz	50...70	dB	min.	45	dB
<b>Group delay ripple within PB</b>			120 ns	max.	160	ns
<b>Average group delay within PB</b>			2,12 us	max.	2,5	us
<b>Deviation from linear phase</b>		$f_c \dots f_c \pm 3,25$ MHz ( $\pm 3,5$ MHz)	4(5,8) deg			-
<b>Triple transit response suppression</b>			44 dB			-
<b>Input power level</b>			-	max.	10	dBm
<b>Temperature Coefficient of Frequency</b>		$TC_f$ **	-18 ppm/K			-
<b>Operating Temperature Range</b>		OTR	-			-40 °C ... + 85 °C
<b>Storage Temperature Range</b>			-			-55 °C ... + 85 °C

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*)  $\Delta f_c(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_o) \times f_{CAT}(\text{MHz})$

**generated:** \_\_\_\_\_

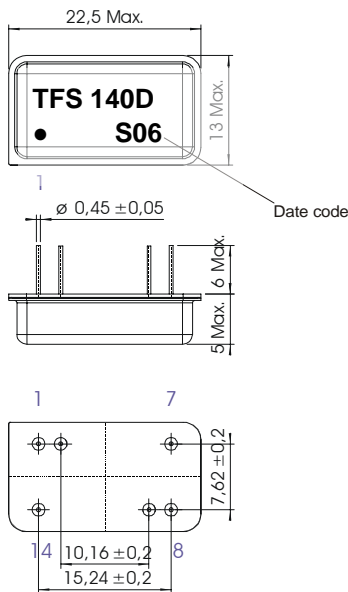
**checked / approved:** \_\_\_\_\_

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**Construction and pin connection**

(All dimensions in mm)

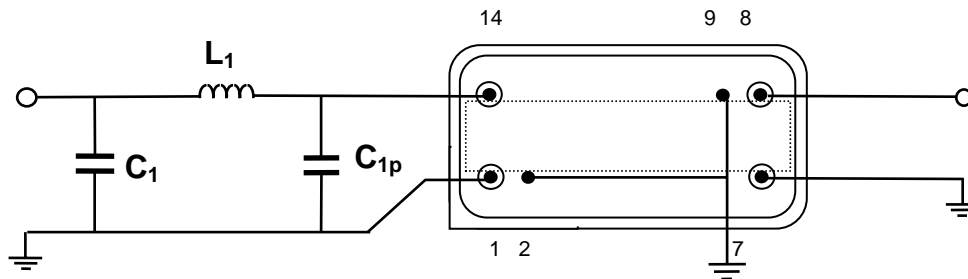


1	Input RF Return
2	Ground
3	Ground
4	Ground
5	Ground
6	Ground
7	Output RF Return
8	Output
9	Ground
10	Ground
11	Ground
12	Ground
13	Ground
14	Input

Date code: Year + week

S	2004
T	2005
U	2006
...	

**50 Ohm Test circuit**



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**Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

**Air reflow temperature conditions**

1st and 2nd air reflow profile

<b>Name:</b>	pre-heating periods	main-heating periods	peak temperature
<b>Temperature:</b>	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
<b>Time:</b>	60 sec. - 90 sec.	20 sec. - 25 sec.	

**Air reflow profile**

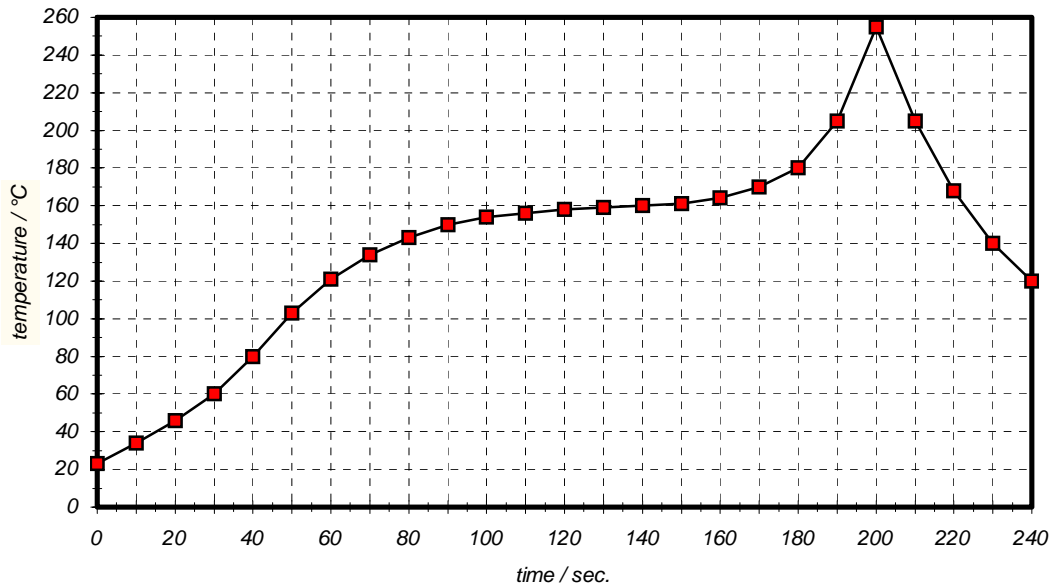


Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

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**History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
3.5	remove typical value for crosstalk	Roizengaft	3.02.2004